

Agenda

Introduction

What is an extradosed bridge

Principles, aesthetics, and behavior

Case studies (Arup recent experience):

Case Study 1. RFK over the River Barrow (Ireland)

Case study 2. Tawatinâ bridge (Edmonton, Canada)

Concept design and key details. Construction processes and issues

Conclusions

Design and Construction of Concrete Segmental Extradosed Bridges

Speaker's introduction and experience



Marcos Sanchez

RFK river Barrow



Kwidzyn bridge (*)

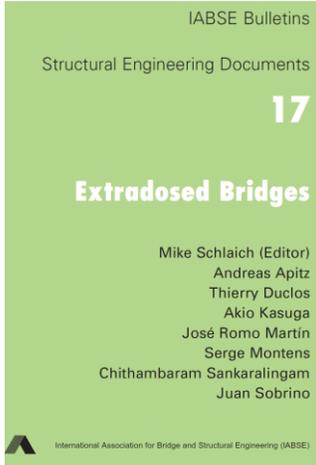


© Structurae

River Erne(*)

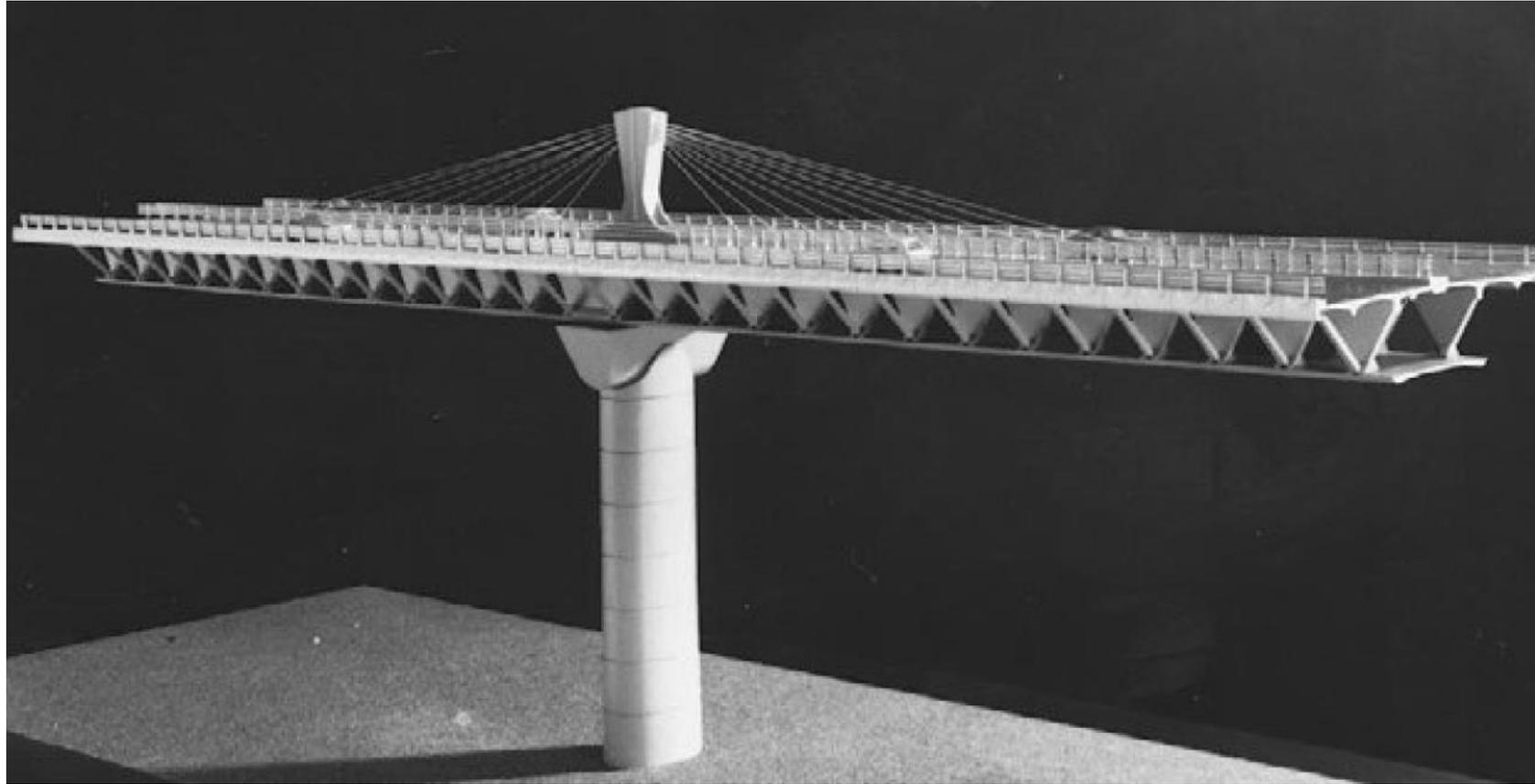


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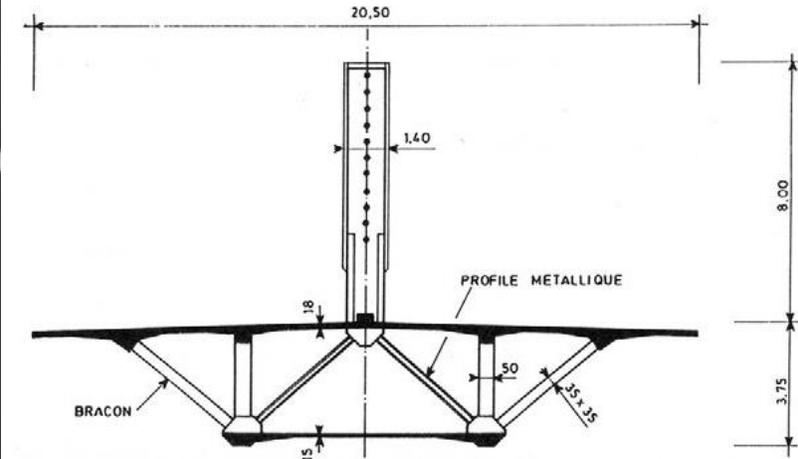


Design and Construction of Concrete Segmental Extradosed Bridges

Introduction to extradosed bridges

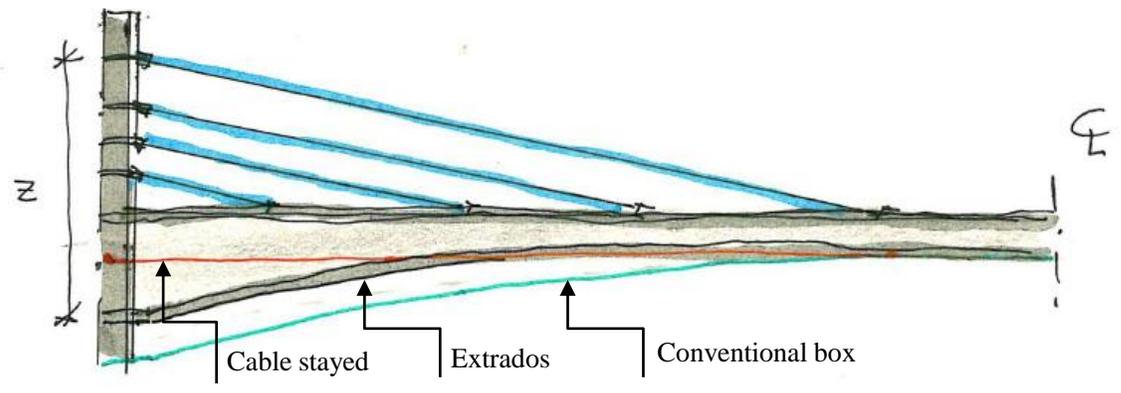
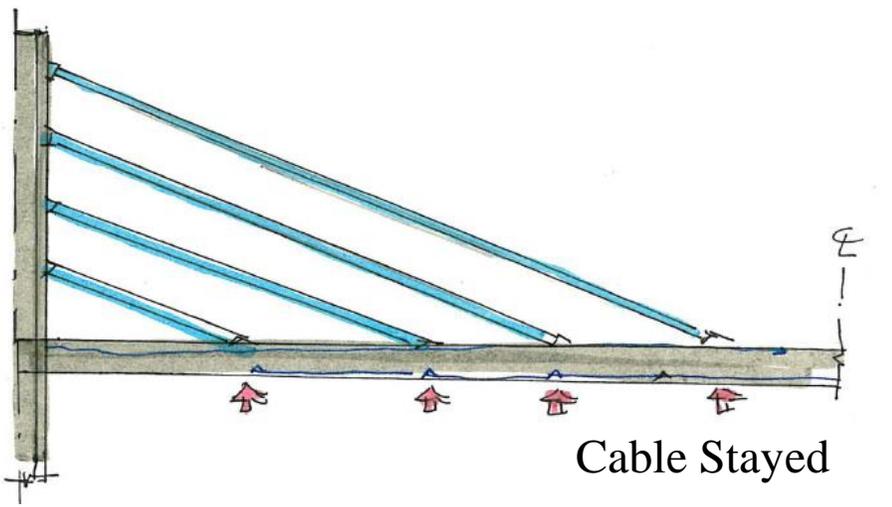
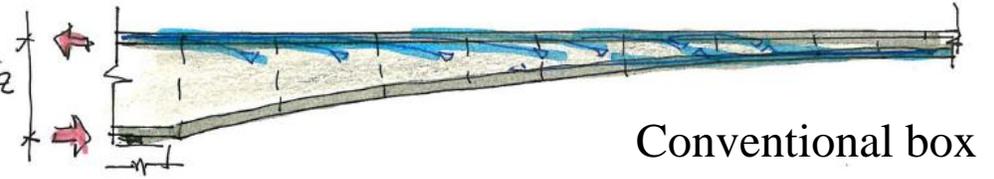
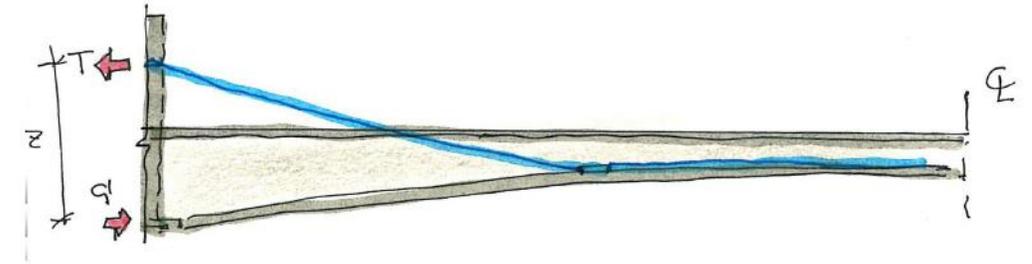
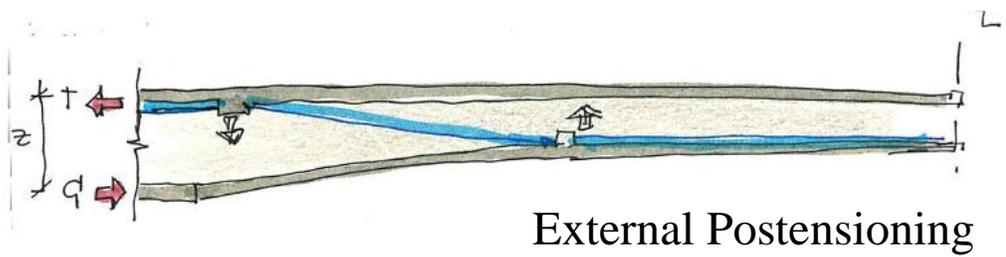


Jaques Mativat concept, 1988



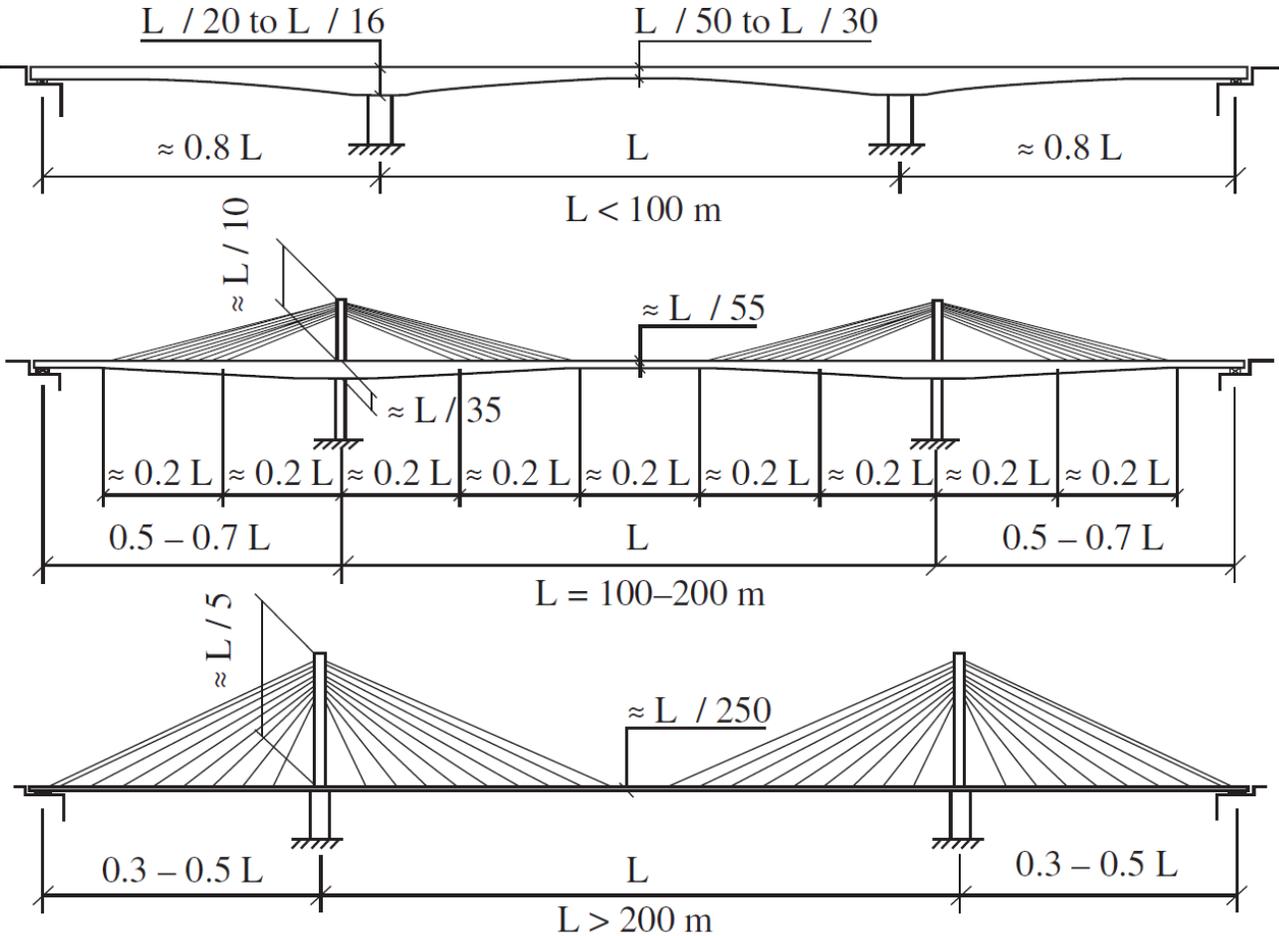
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Introduction to extradosed bridges

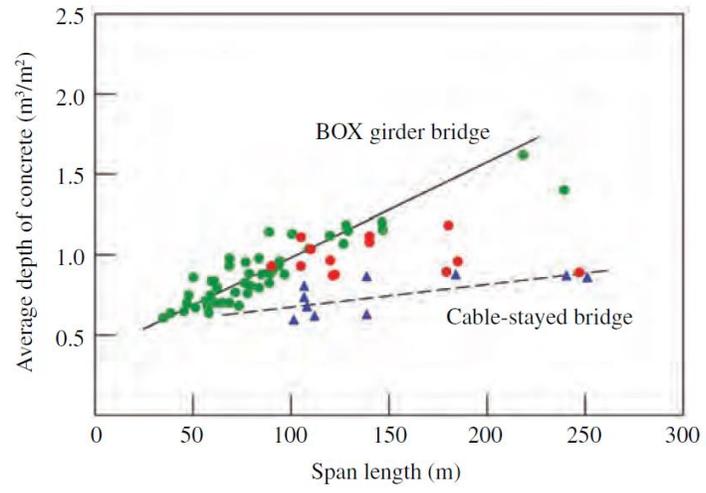
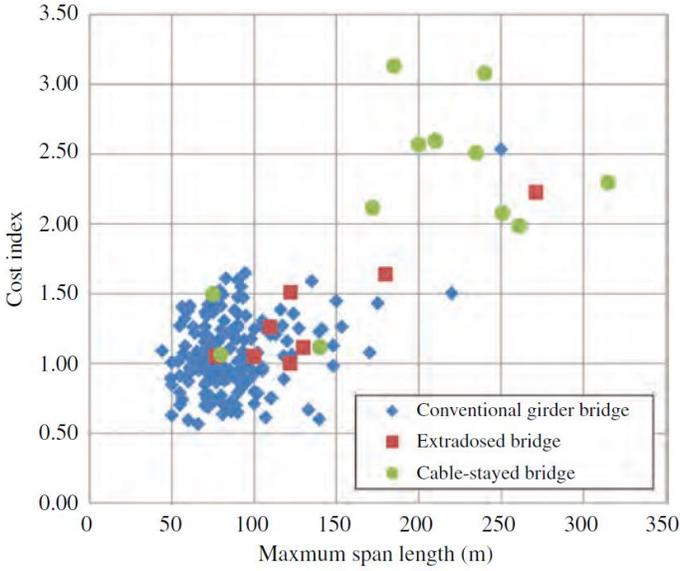


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Introduction to extrados bridges

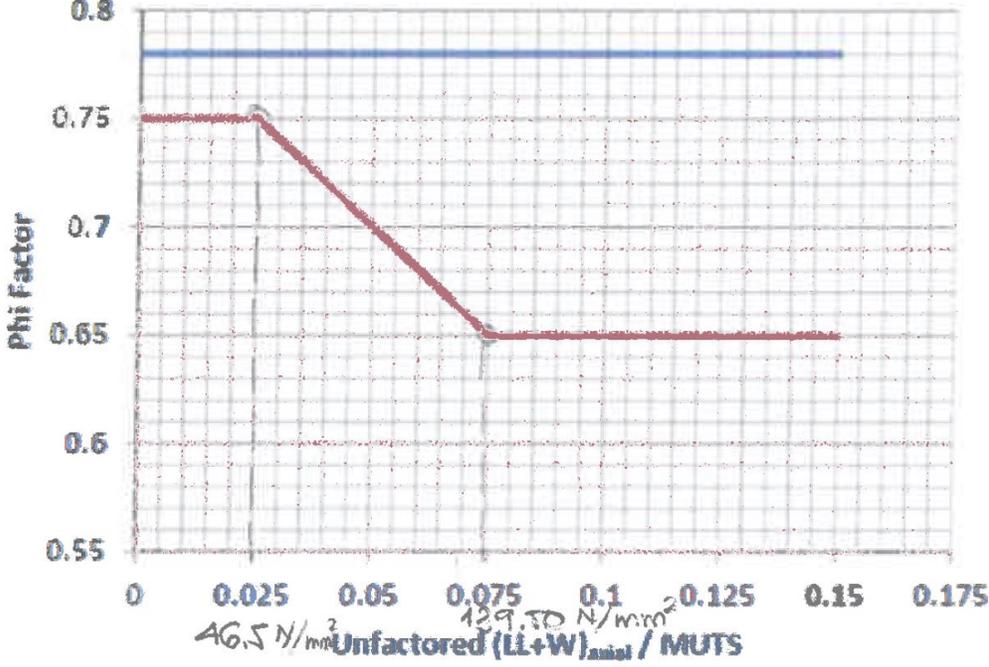
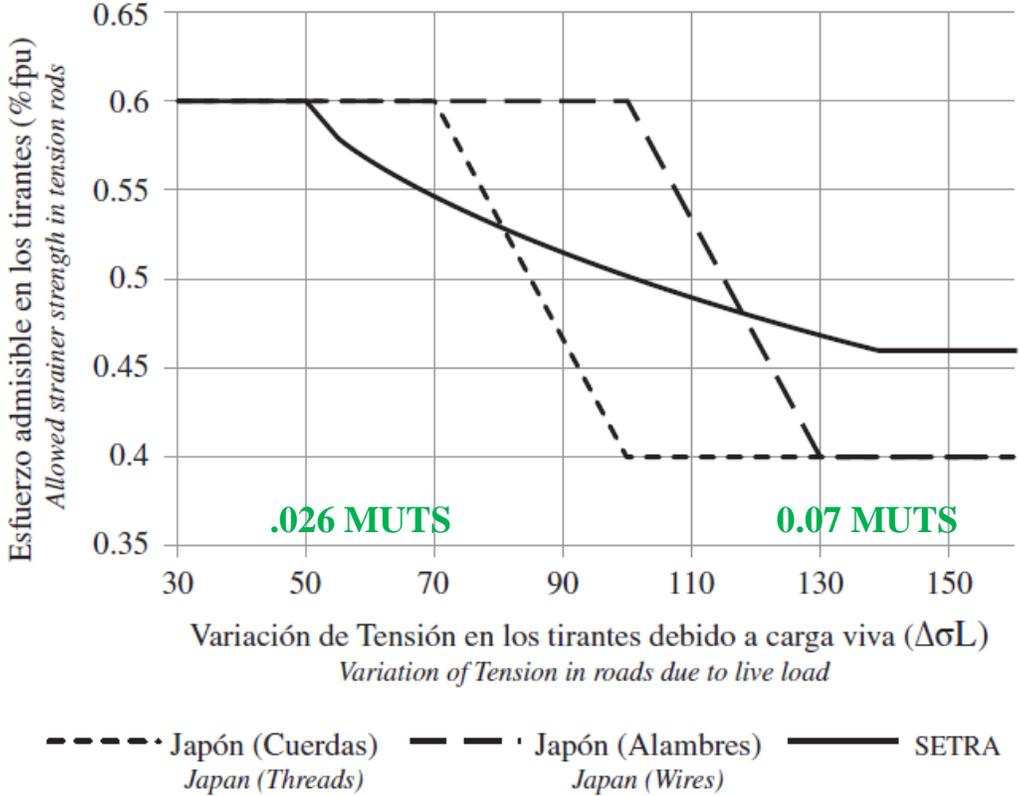


Main dimensions of Continuous box, extrados and cable stayed bridges (Source IABSE SED 17)



Design and Construction of Concrete Segmental Extradosed Bridges

Introduction to extradosed bridges



Cable stress range vs maximum stress in cables (Source IABSE SED 17)

Cable stress range vs maximum stress in cables (Source PTI DC45.1-12)

MUTS = 1860 mPa = 270 ksi

Summary

- Cable system technology of cable stayed bridges
- Hybrid behaviour (box stiffness vs cable system)
- Shallower cable than in cable stayed bridges
 - Cable less efficient => Deeper deck or tapered at supports.
Lower range of cable stresses => Higher Stress limit allowed (?)
 - Higher deck compressions close to supports => High strength concrete
 - Shorter tower => Saddles vs anchor box
- A stiffer deck allows for multispan bridges with multiple towers

Why extradosed bridges?



Aesthetics. Geometry constraints. Multispan. Cost compromise

Design and Construction of Concrete Segmental Extradosed Bridges

Introduction to extrados bridges

Why extrados bridges?



Aesthetics. Geometry constraints. Multispan. Cost compromise

Case Studies

RFK River Barrow



Tawatinâ



Case Study 1

Rose Fitzgerald Kennedy bridge over the river Barrow



Case Study

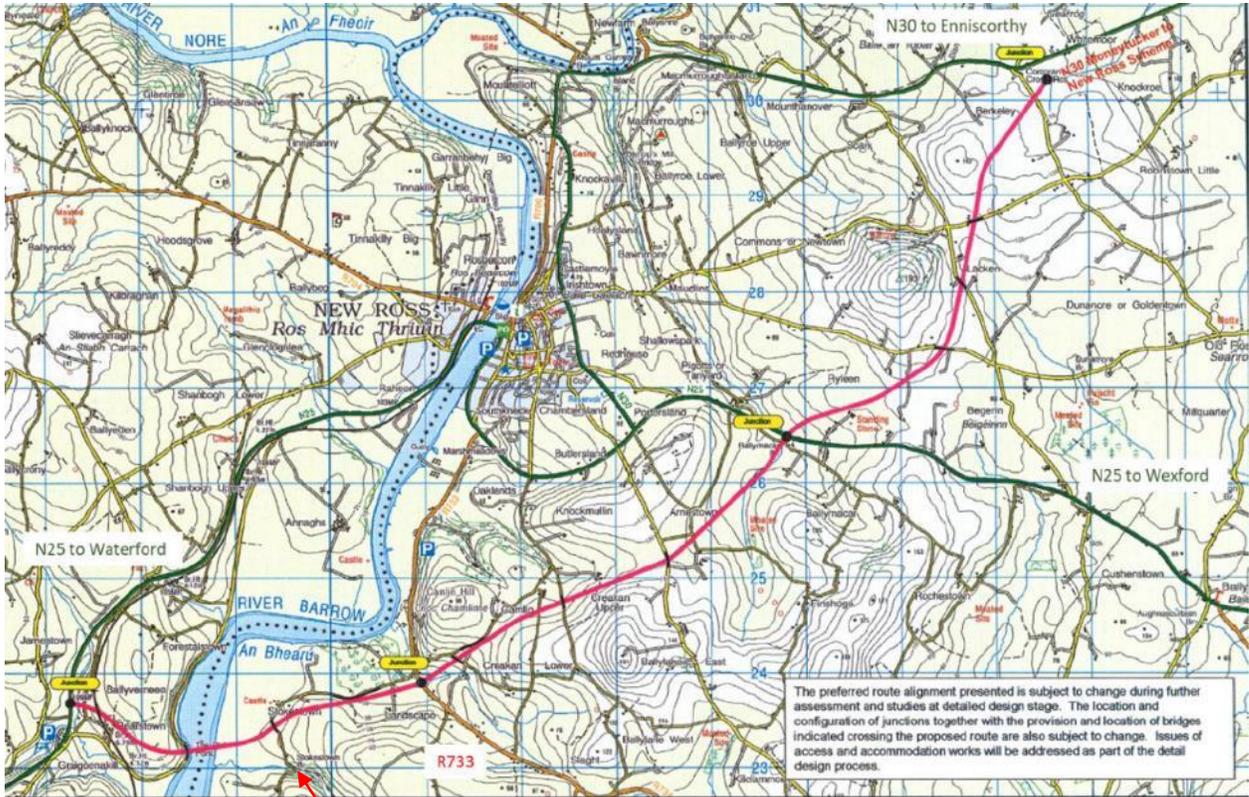
Rose Fitzgerald Kennedy bridge over the river Barrow



Introduction. Project History. Constraints and Value Engineering

Design and Construction of Concrete Segmental Extradosed Bridges

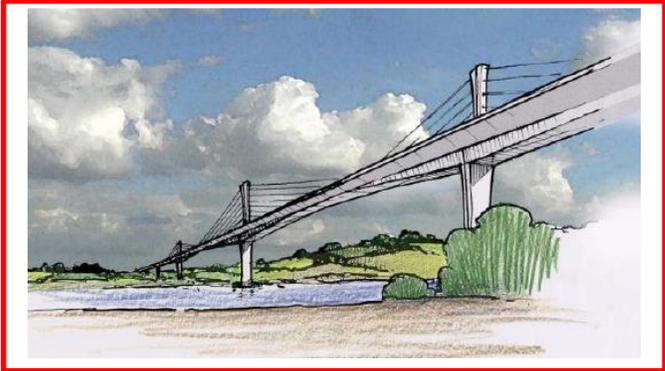
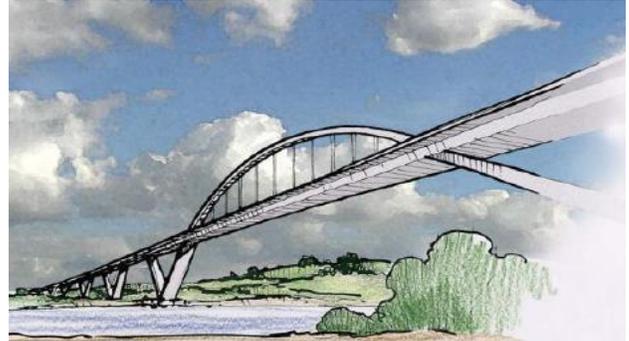
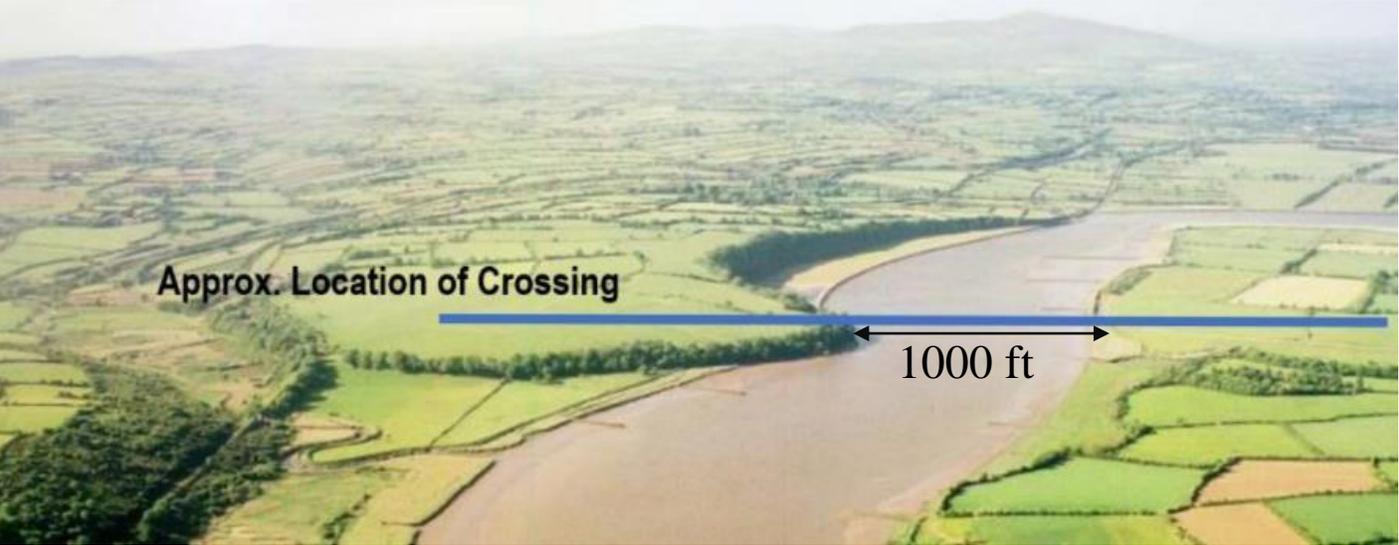
Case Study: RFK over the River Barrow

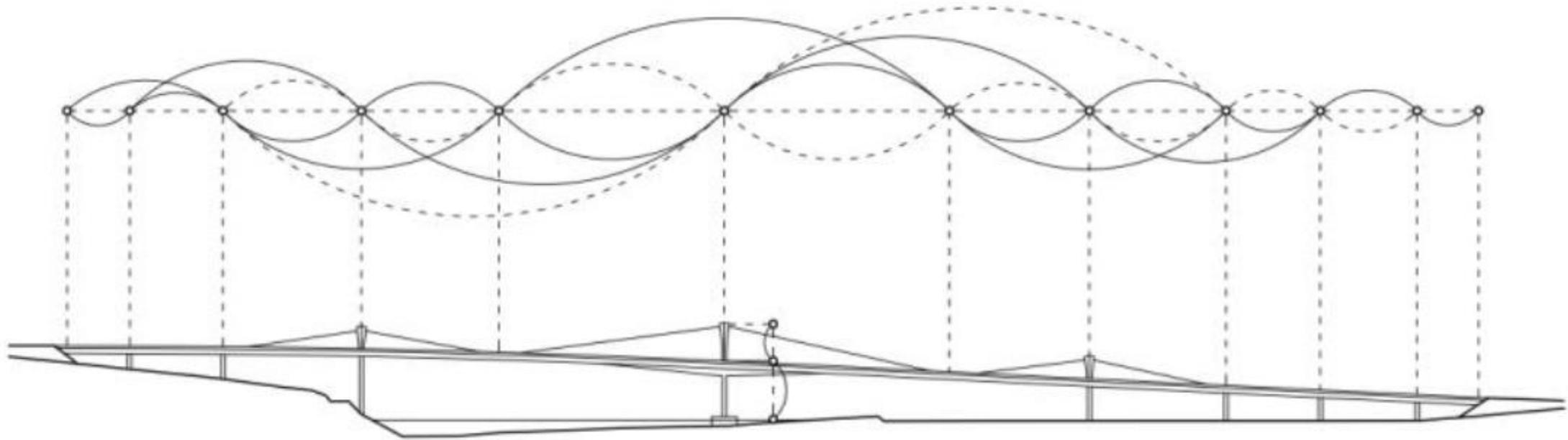


John Fitzgerald Kennedy Homestead

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: *RFK over the River Barrow*

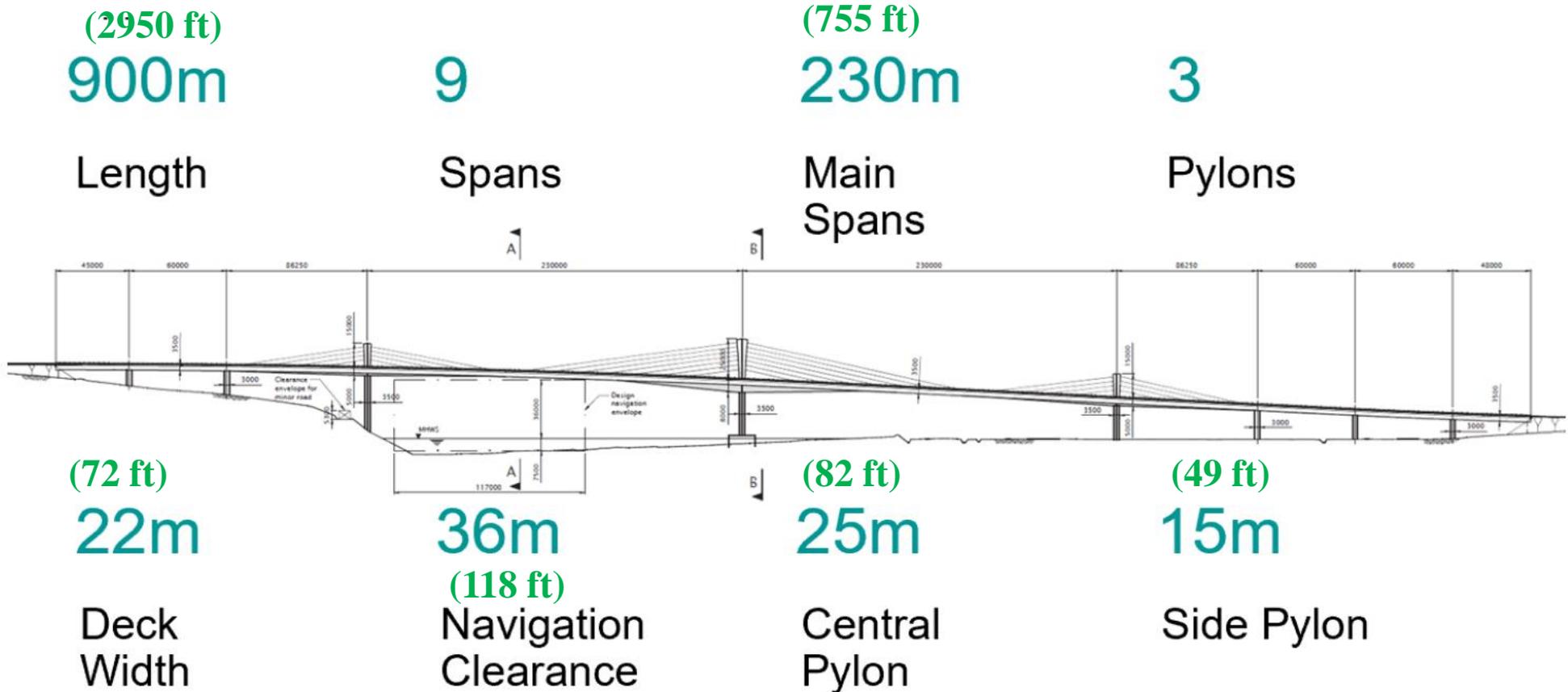




Architectural concept (planning stage)

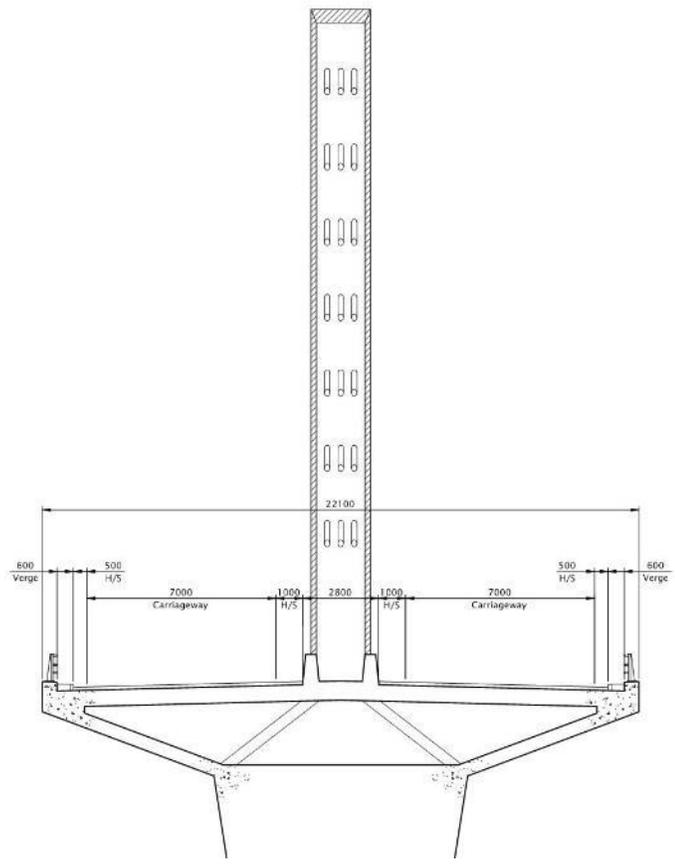
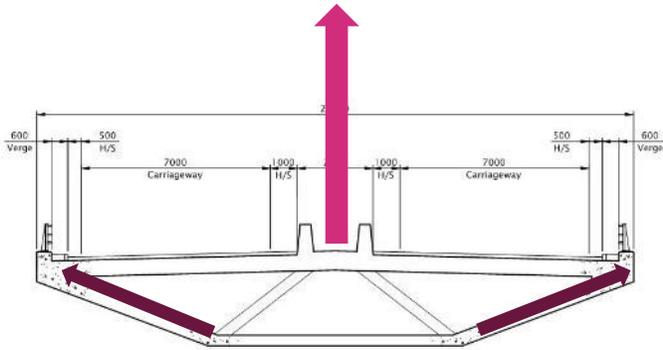
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Case Study: *RFK over the River Barrow*



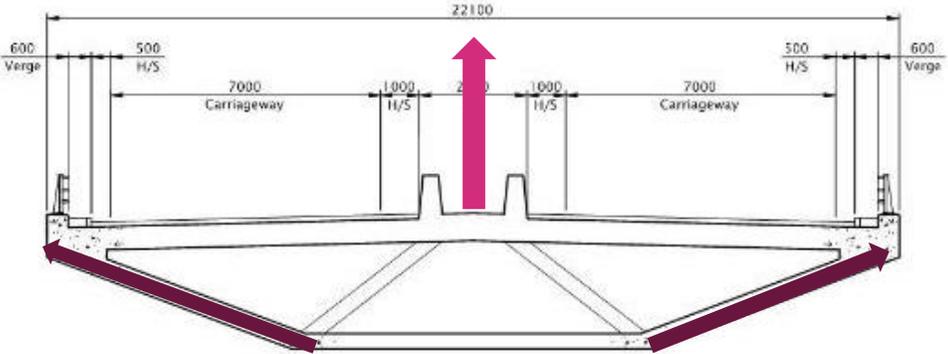
Constraints (planning stage)

Specimen design. Pre D&C Tender

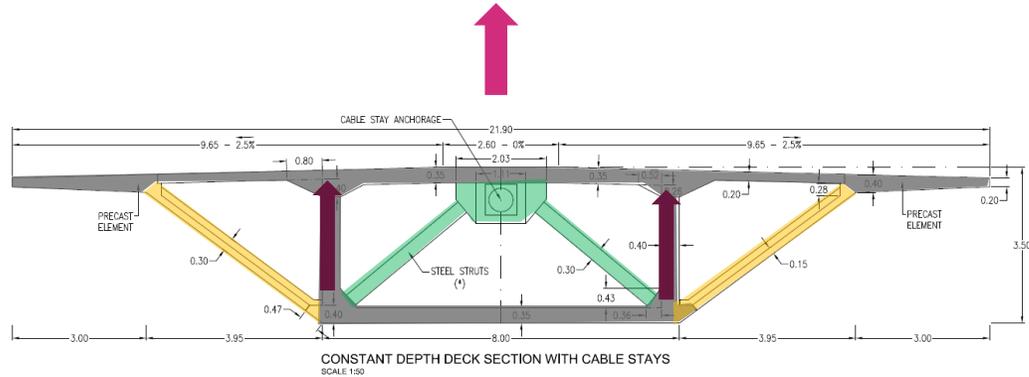


Value Engineering

- Change cross section
 - central webs @ 8m spacing
 - precast slabs/props to reduce the cantilever
- Minimize bridge width:
 - Pilon width 1.6m **(5.2 ft)**
 - Single cable max 127 strands **(21 ft)**
 - Minimum cable spacing 6.5m **(21 ft)**
- Optimize elevation layout
 - Tower height 27 and 17m **(88 & 55 ft)**
 - Depth 6.5 and 8.0m at towers. **(26 & 21 ft)**
 - Depth 3.5m for the rest of the bridge



Specimen design

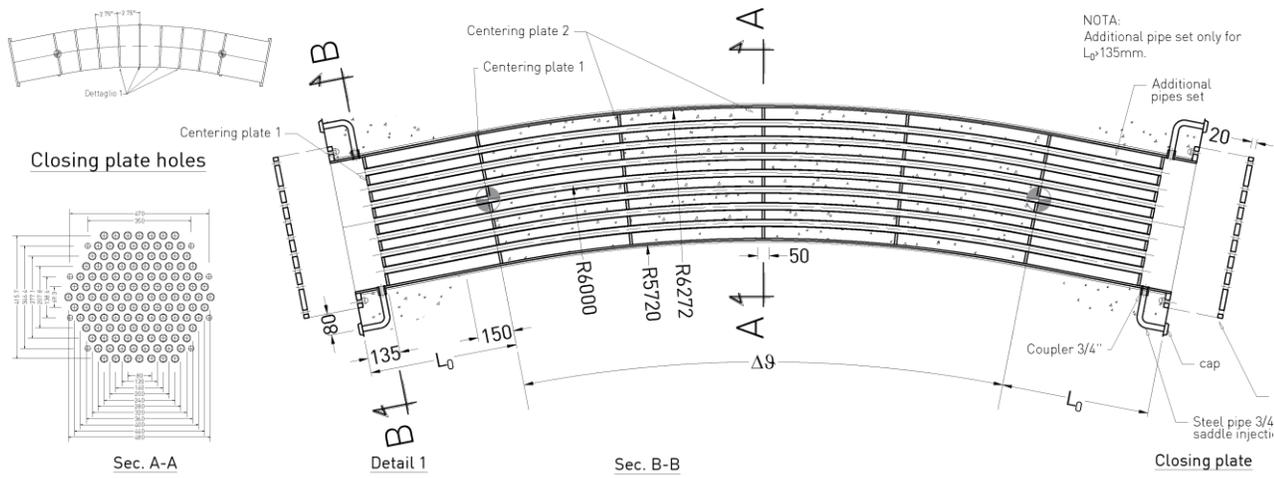
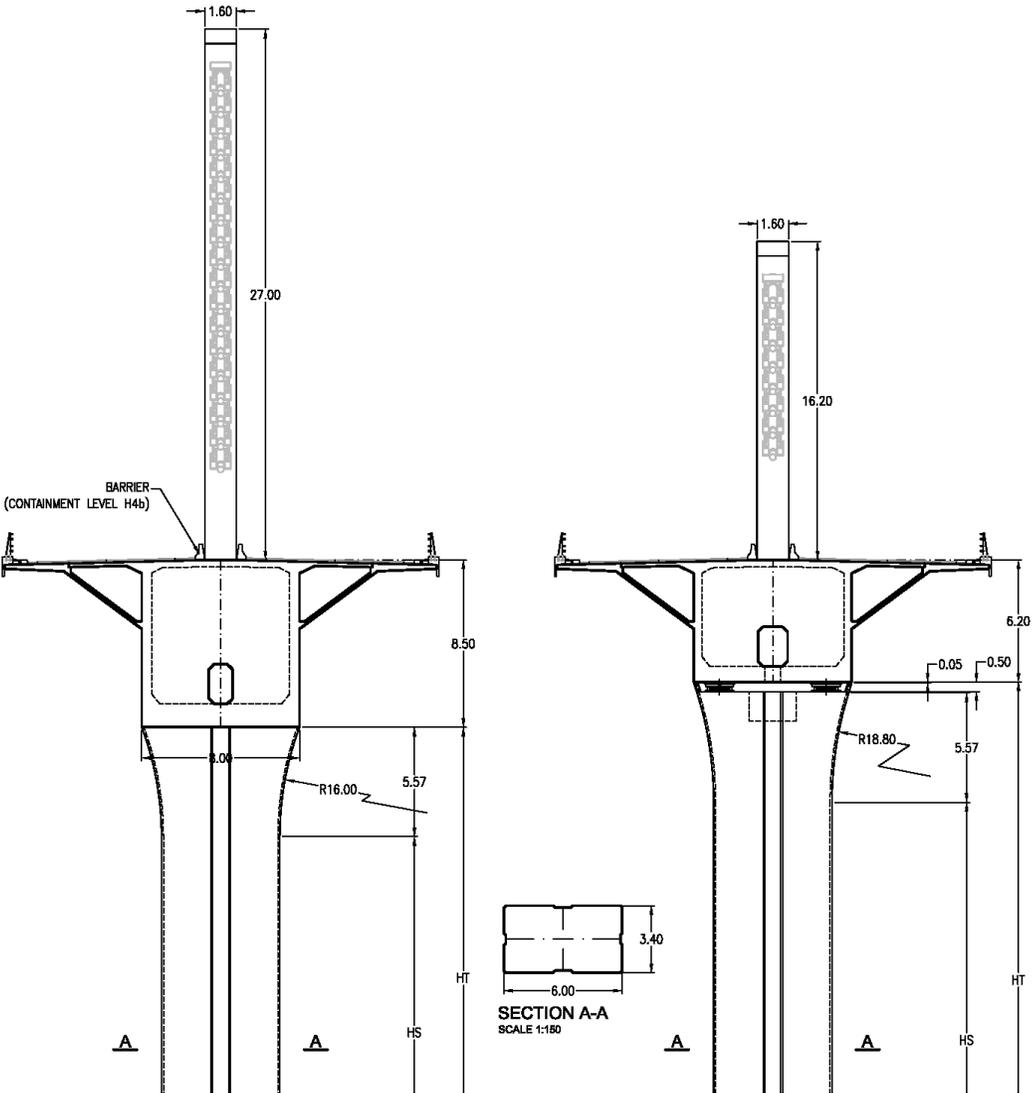


Final Solution

Slenderness: L/65 at midspan, L/28 at central tower and L/35 at side towers

Design and Construction of Concrete Segmental Extradosed Bridges

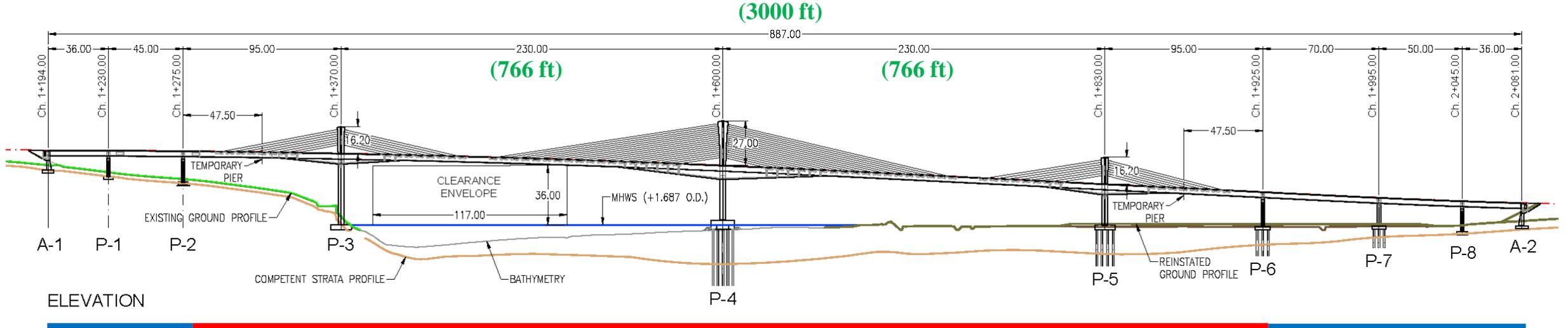
Case Study: RFK over the River Barrow



Saddles are critical for minimizing tower size (both width and depth)

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



- Total length 887m (311ft + 755 ft + 755 ft + 311 ft)
- 9 spans (36 m + 45m + 95m + 230m + 230m + 95m + 70m + 50m + 36m)
(main spans very slender L/65 at midspan and L/35 & L/28 at towers)
- West and East approach spans 70 to 36m
- Main supported by parallel inclined cables, single vertical central plane
- Full concrete deck with a closed cross section
- Tower height and main supports (P3-P4-P5) fixed by planning
- Single central plane of cables

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



M6 Ostroda Motorway. Poland. 2018.

Full concrete deck. Main span 206m



Kiso Gawa. Japan. 2001.

Steel composite (midspan) deck. Main span 275m

Case Study

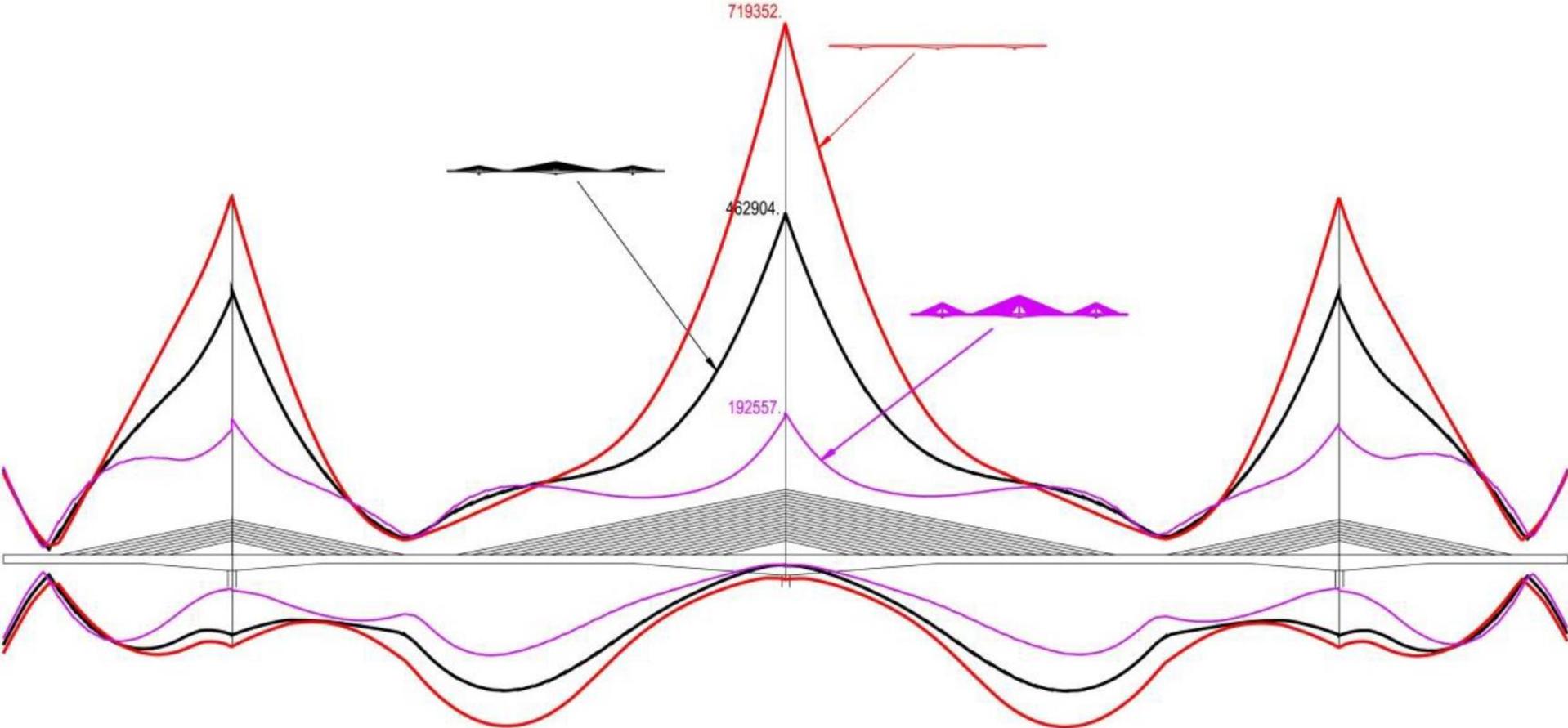
Rose Fitzgerald Kennedy bridge over the river Barrow



Detailed Design

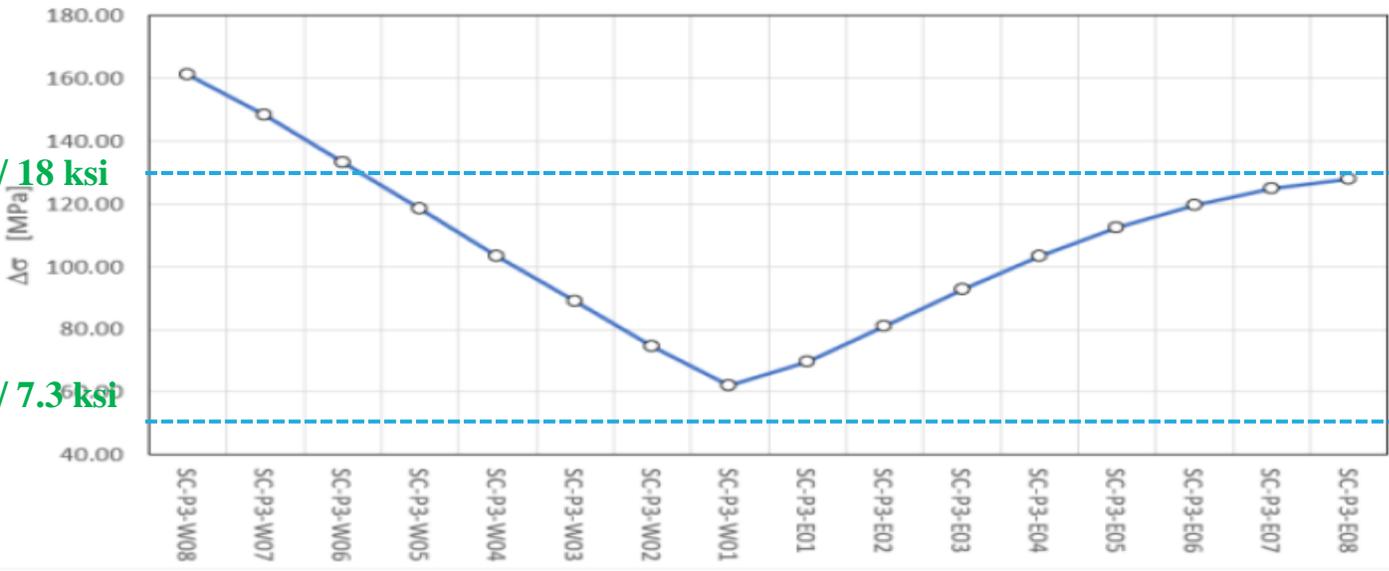
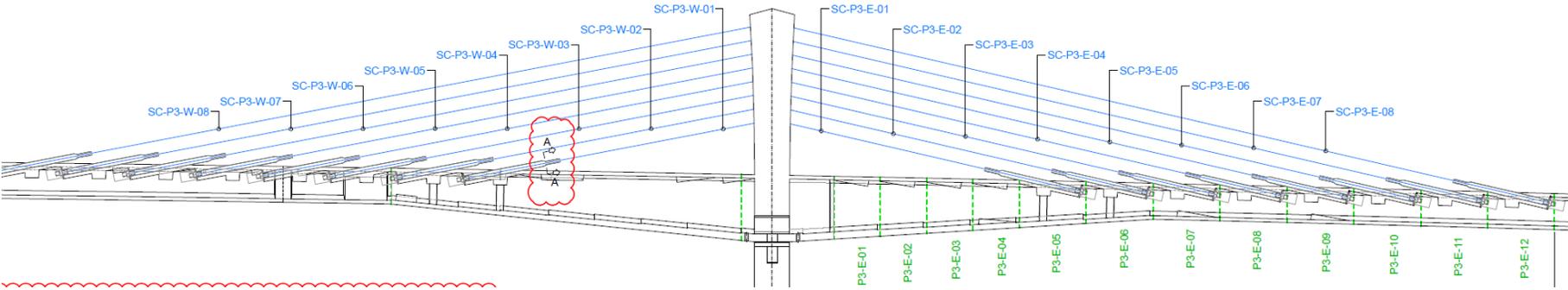
Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: *RFK over the River Barrow*



Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



0.026 MUTS / 18 ksi

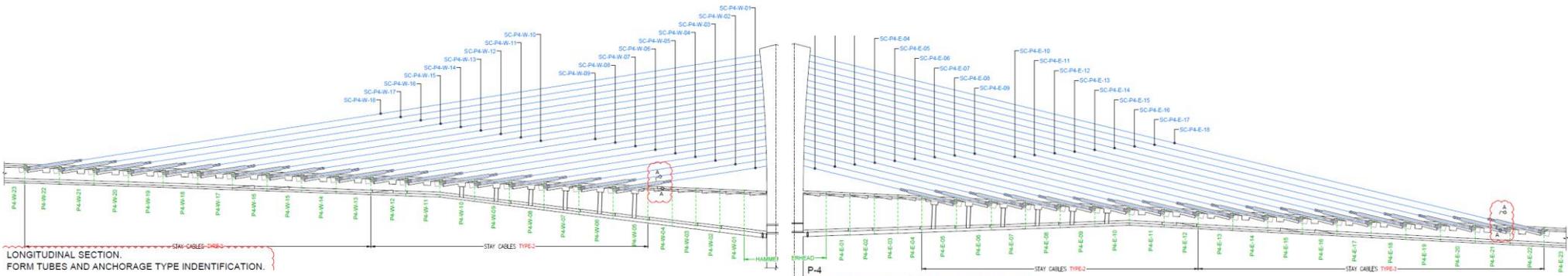
0.07 MUTS / 7.3 ksi

Cable stayed: 200 N/mm² **.10 MUTS**
 Extradados: 50-80N/mm² **0.026 =-.043 MUTS**

MUTS= 270 ksi

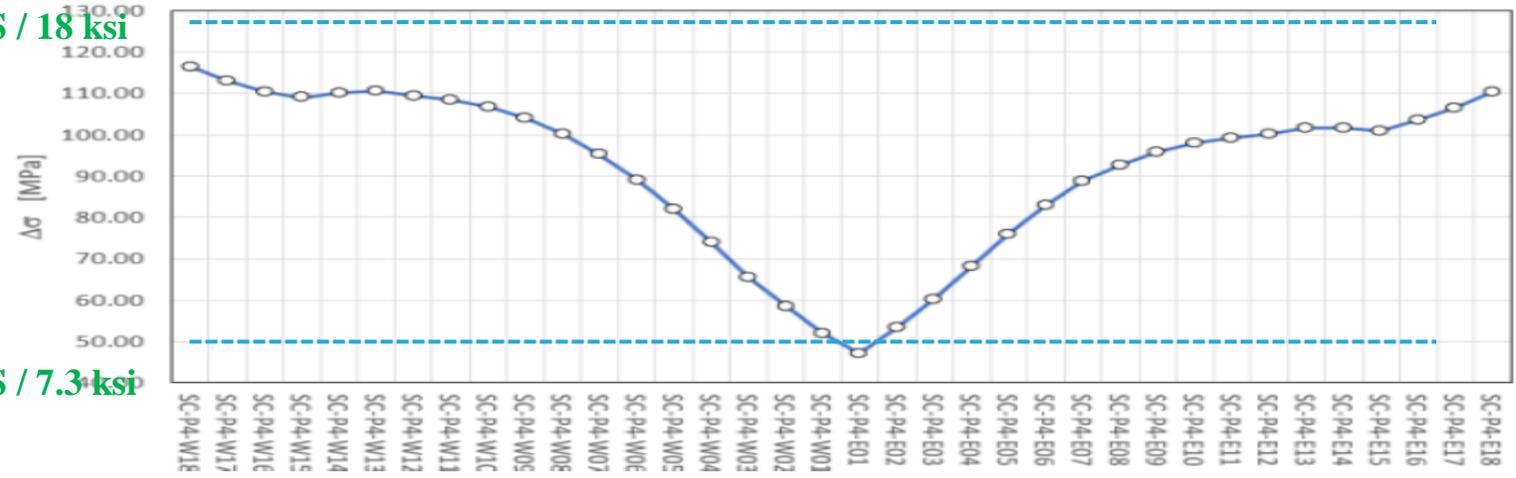
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Case Study: RFK over the River Barrow



.026 MUTS / 18 ksi

0.07 MUTS / 7.3 ksi

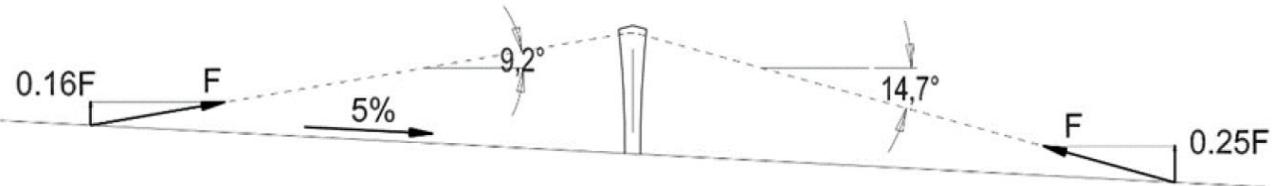
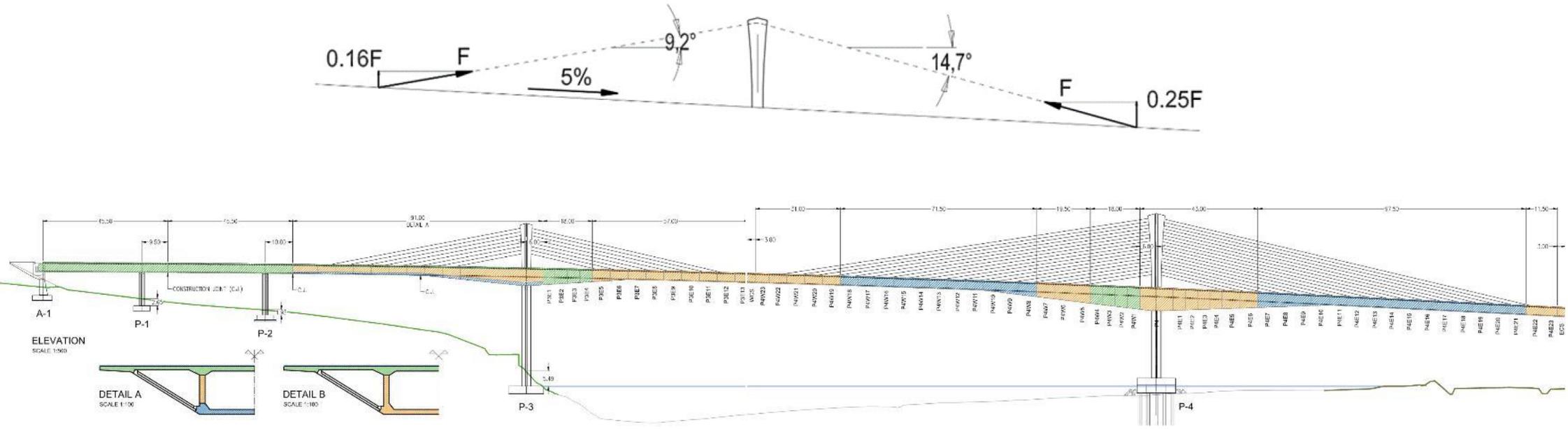


.10 MUTS
 Cable stayed: 200 N/mm²
 Extrados: 50-80N/mm²
0.026 = -.043 MUTS

MUTS= 270 ksi

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow

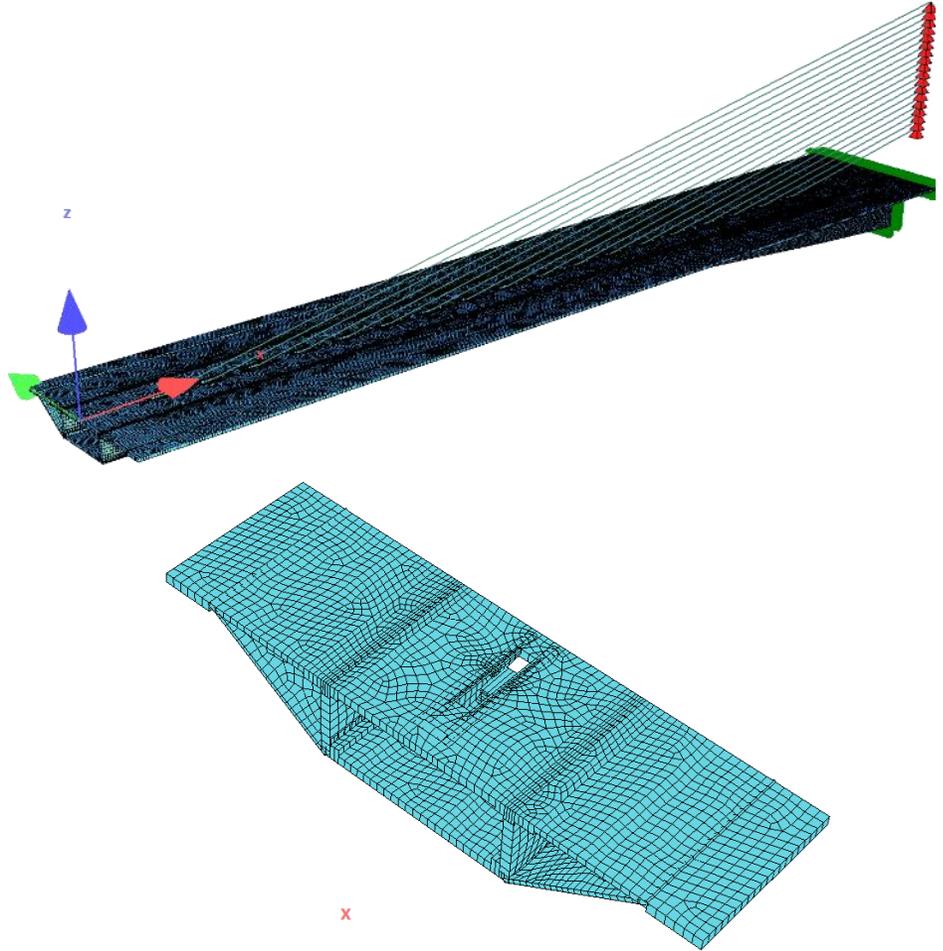
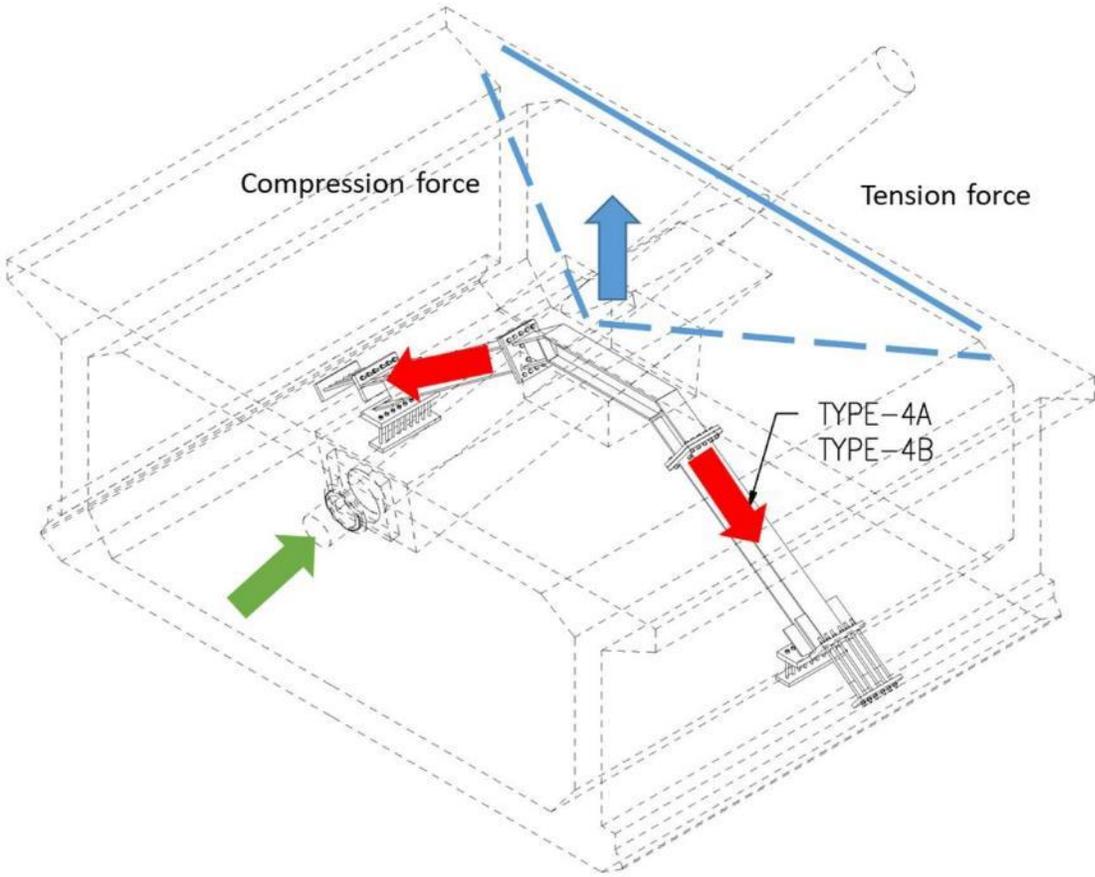


- CONCRETE C50/60
- CONCRETE C60/70
- CONCRETE C80/95

C50 => 5 ksi
C60 => 9 ksi
C80 => 11 ksi

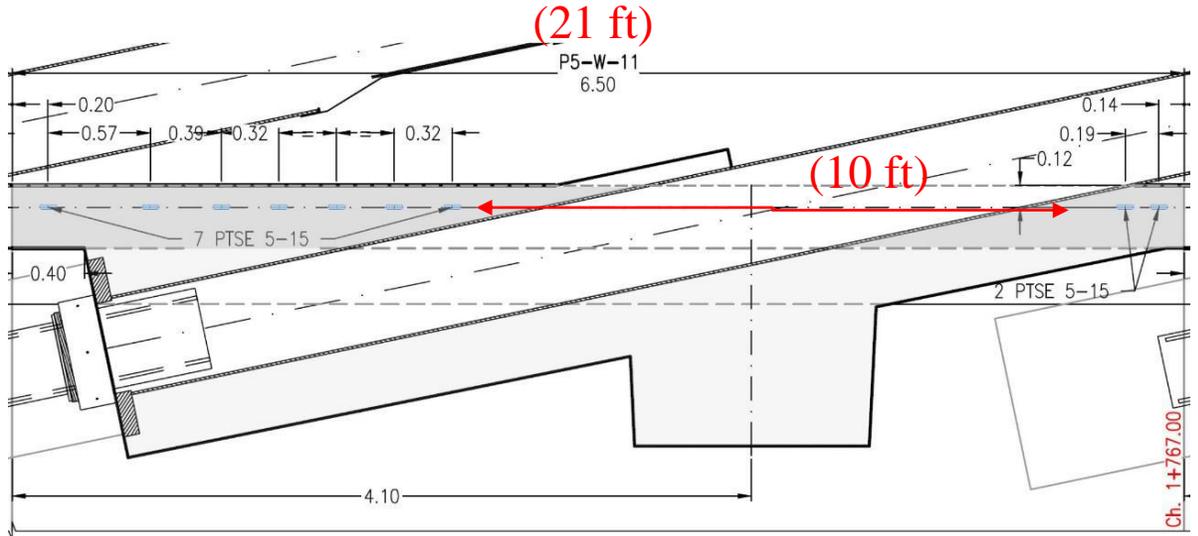
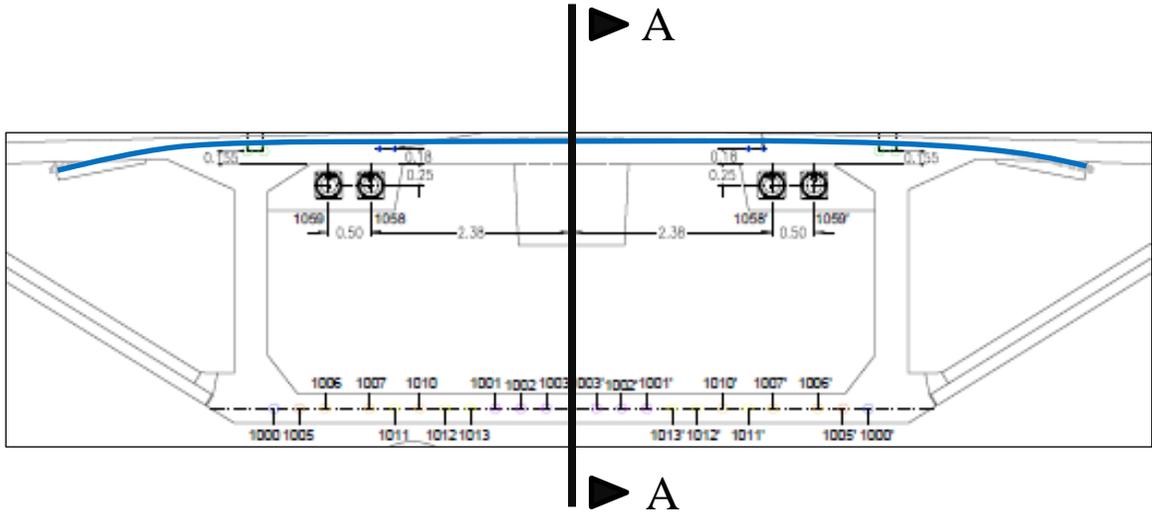
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Case Study: *RFK over the River Barrow*

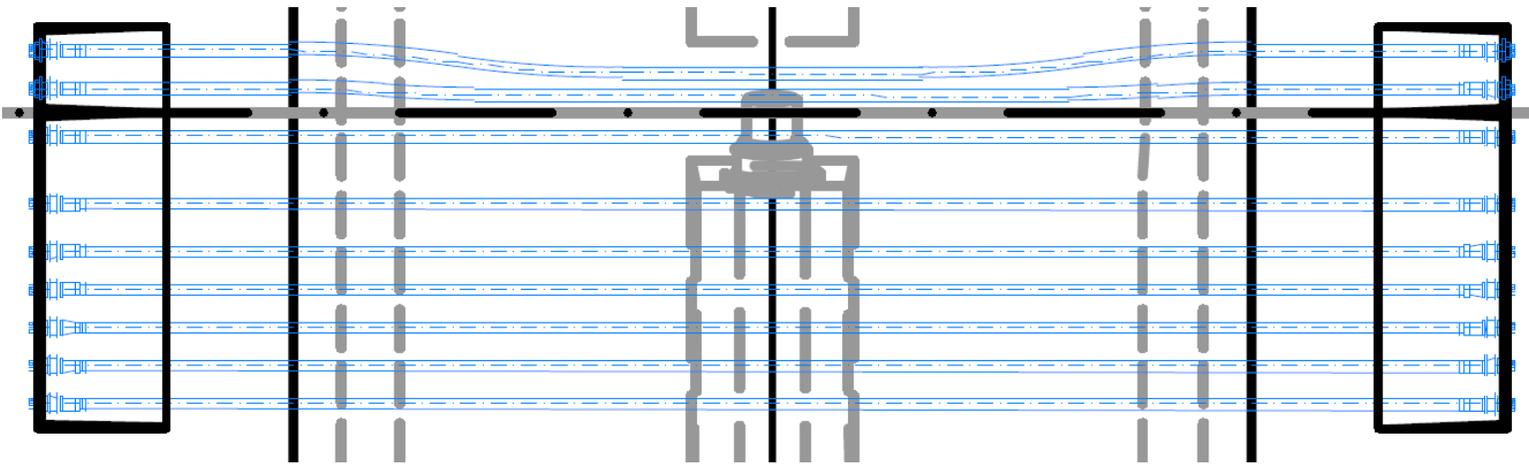


Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



Section A-A



Plan View

Case Study

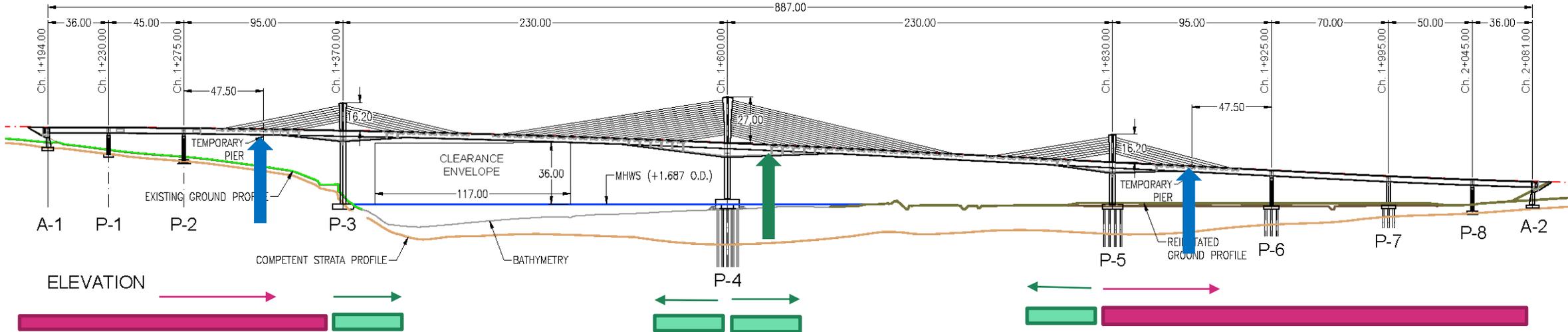
Rose Fitzgerald Kennedy bridge over the river Barrow



Construction

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



Superstructure construction:

- Approach spans, including extradosed side spans: Scaffold and wing traveller █
- Main spans. Full section form Traveller (4 fronts) █

Temporary Props ↑

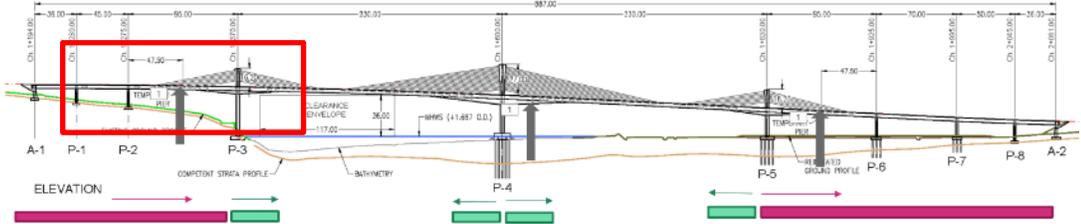
Push-Pull Prop (prestressed) ↑

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: *RFK over the River Barrow*



Approach Spans Construction

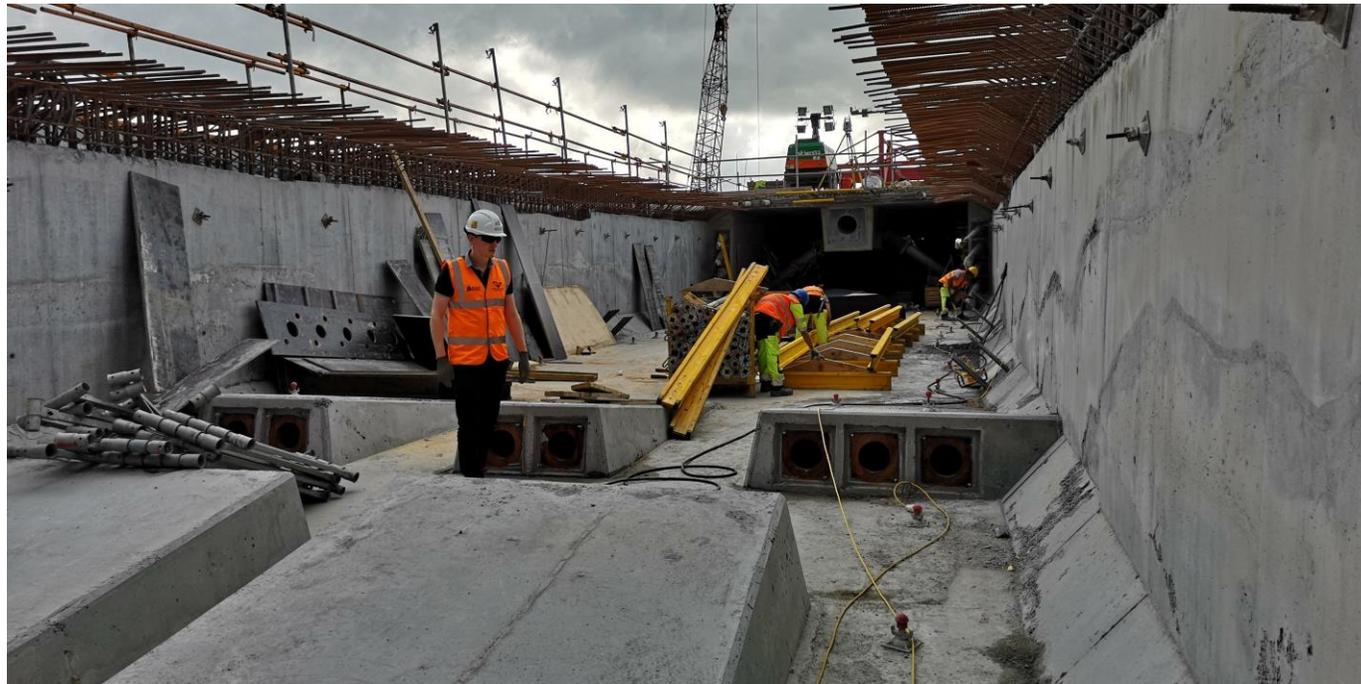
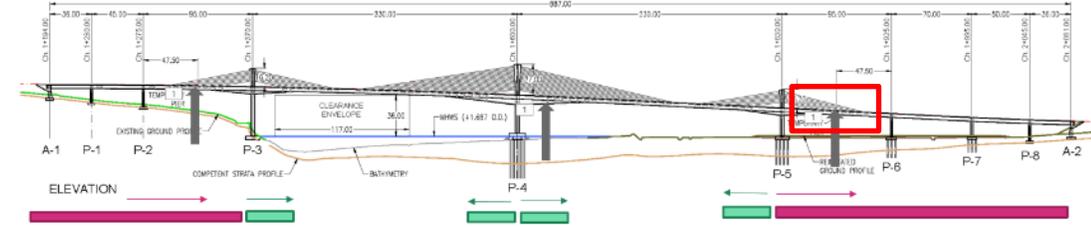


RFK over the River Barrow. Construction

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Case Study: *RFK over the River Barrow*

Approach Spans Construction

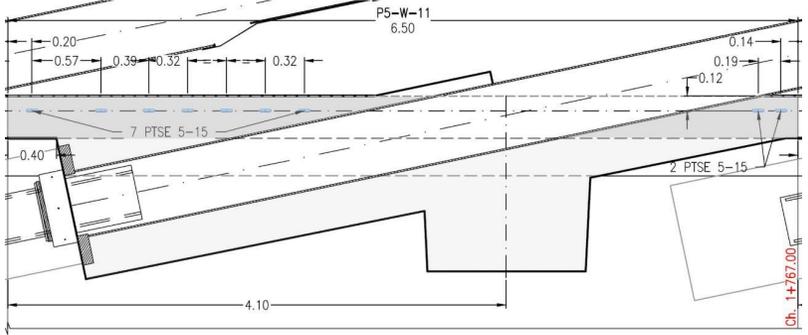
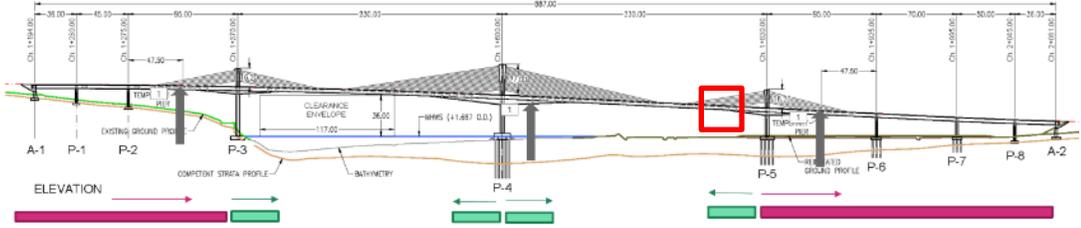


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Case Study: RFK over the River Barrow

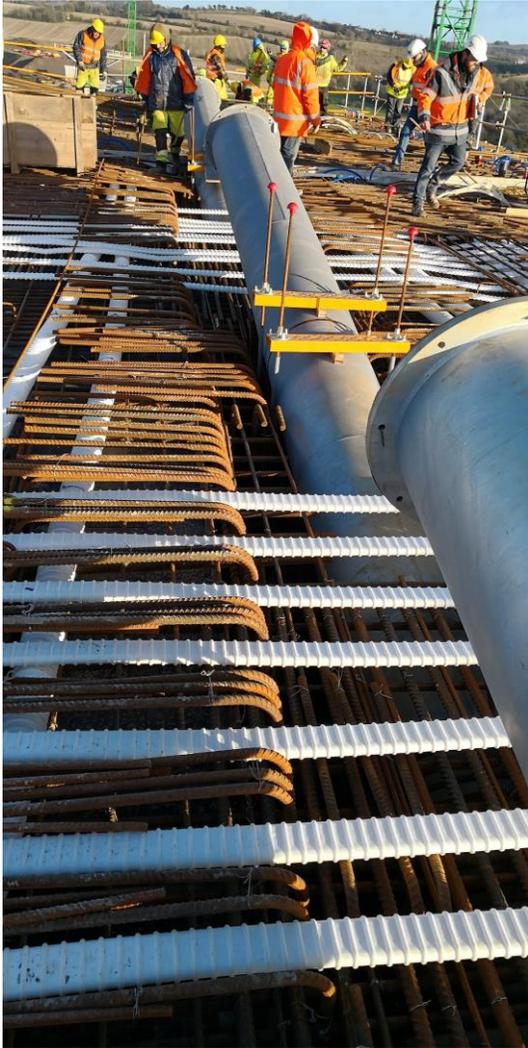


Approach Spans Construction



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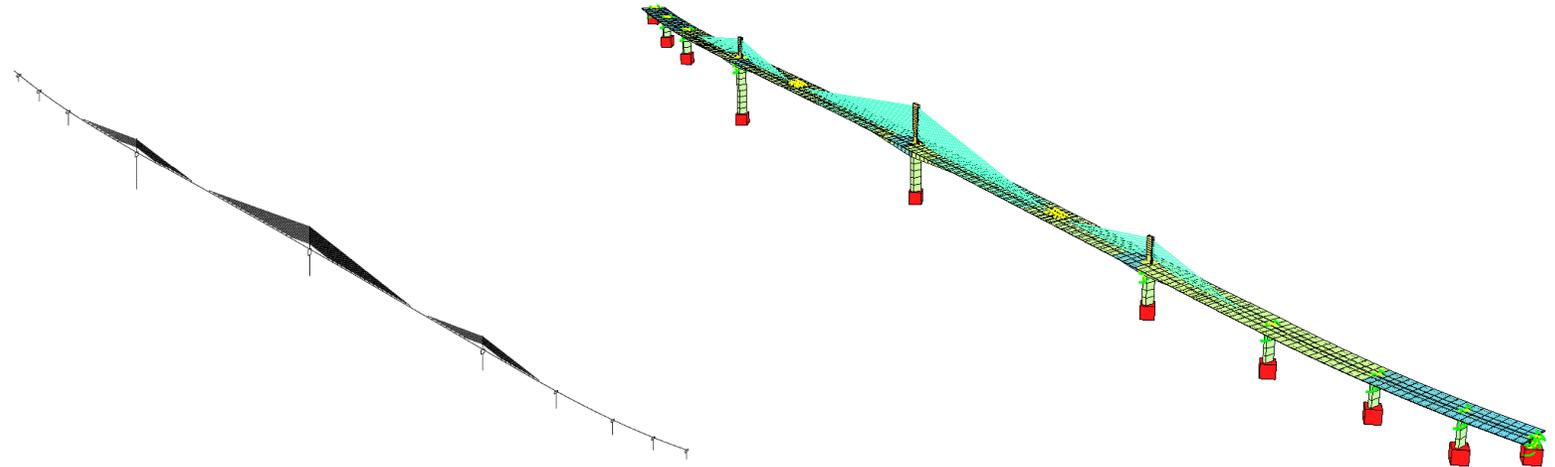


Geometry control uncertainties

1. Form Traveller settlement / deflection
2. Segment Weights (concrete density)
3. Concrete Young modulus (time dependant)
4. Creep and Shrinkage curves
5. Construction loads map
6. Real segment Cycle

Modelling

- A. Two independent models
- B. If possible, slightly different assumptions
- C. Sensitivity checks
- D. Update model **properties** with real information**



Geometry Control

EN1992-1. Annex B

Slab Geometry

A	22500	mm ²	Area of concrete
u	300	mm	
h ₀	150	mm	notional size cross section Eq. (3.10) = 2Ac/u

Tension

σ	15	Mpa
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Concrete material

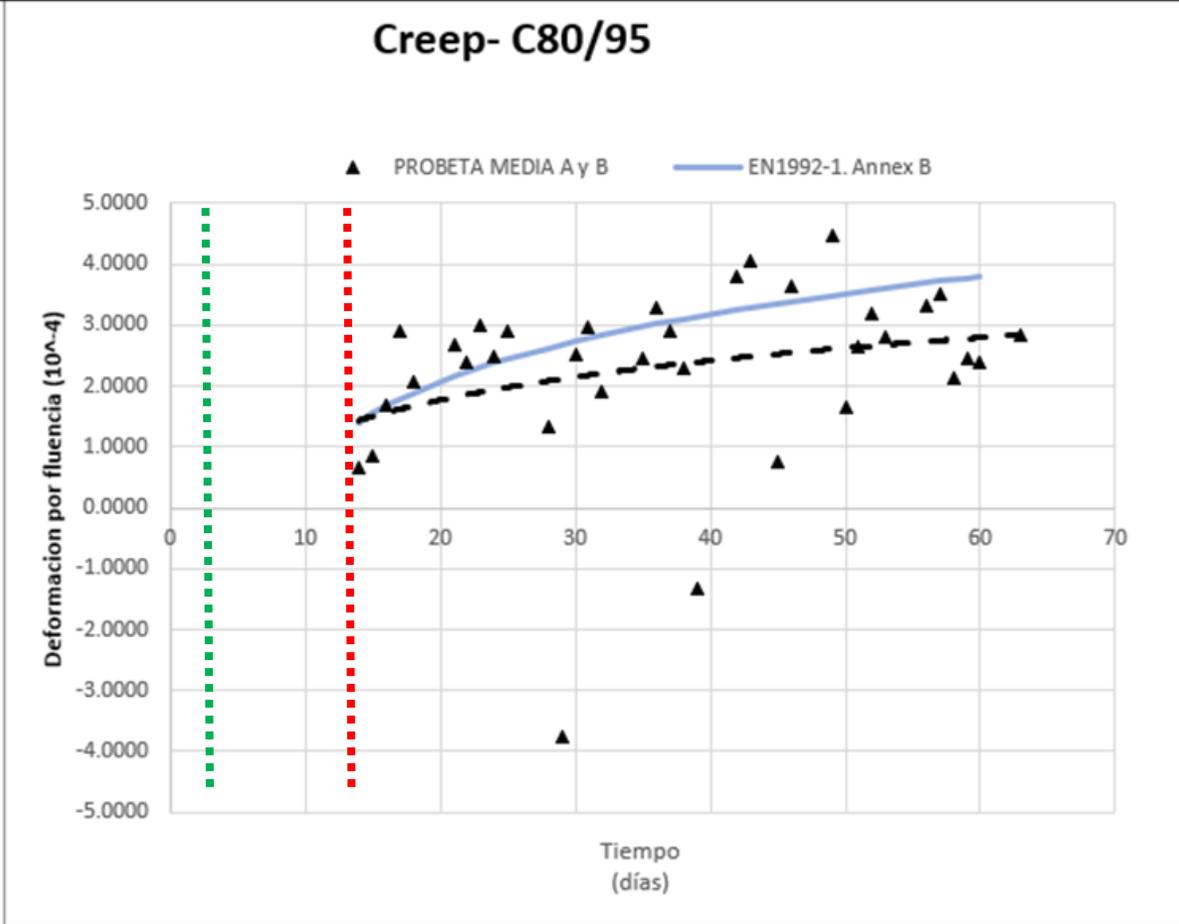
f _{ck}	80	Mpa
K(f _{ck})	13.2	18 if f _{ck} ≤ 55 Mpa 30-0.21 f _{ck} if f _{ck} > 55 Mpa
f _{cm}	88	MPa (f _{ck} + 8) Table 3.1
E _c	44721	MPa E _c = 5000 √f _{ck}

$$\frac{\beta_{cc}(t)}{f_{cm}(t)} \quad f_{cm}(t) = \beta_{cc}(t) f_{cm} \quad \beta_{cc}(t) = \exp\left\{s \left[1 - \left(\frac{28}{t}\right)^{1/2}\right]\right\} \quad (3.1)$$

S is a coefficient which depends on the type of cement:
 = 0,20 for cement of strength Classes CEM 42,5 R, CEM 52,5 N and CEM 52,5 R(Class R)
 = 0,25 for cement of strength Classes CEM 32,5 R, CEM 42,5 N (Class N)
 = 0,38 for cement of strength Classes CEM 32,5 N (Class S)

Creep & Shrinkage parameters

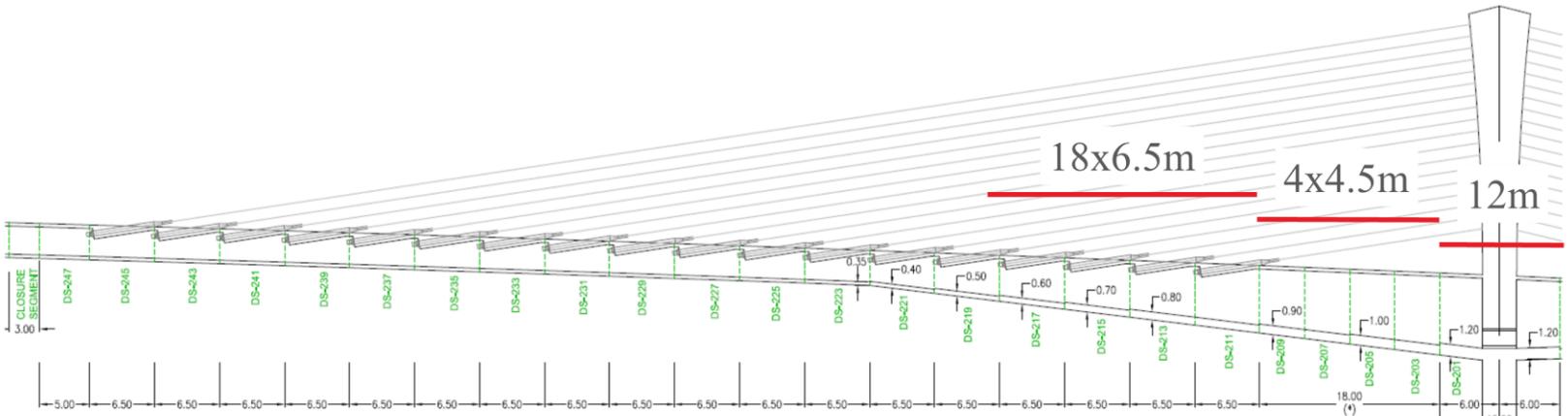
RH	47	%
t _s	10	days time beginning drying shrinkage (after curing)



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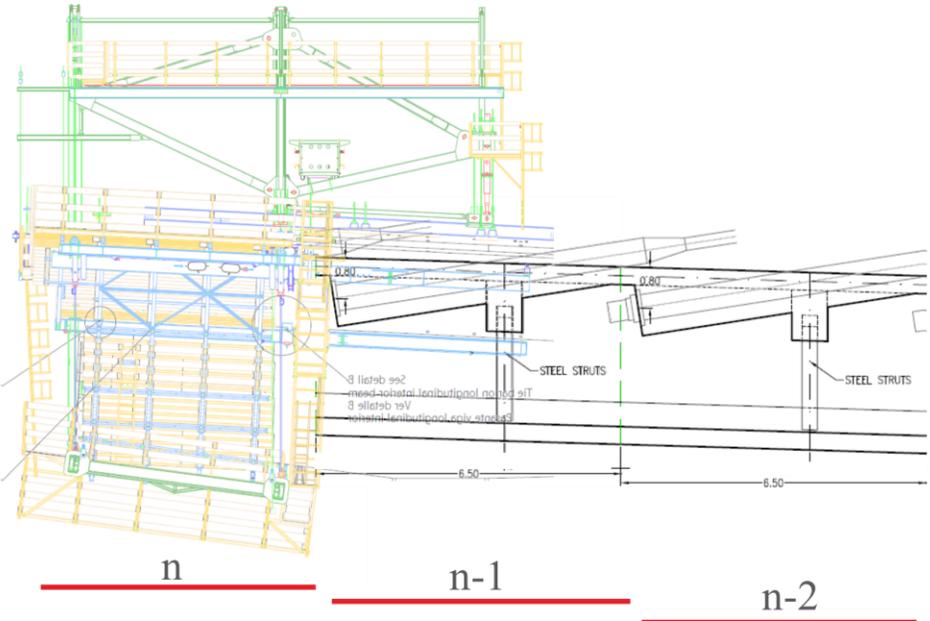
Case Study: RFK over the River Barrow

Geometry Control



Cantilever Construction Cycle (optimum time 7-12 days)

1. Stressing of cantilever PT or bars in segment “n-1” (36h or 30N/mm2)
2. Form traveller movement and **setting out for segment “n”** ←
3. Bottom slab & Webs rebar and post-tensioning fixing
4. Internal Props and form tube for the main cable fixing
5. **0- 50% Stressing of cable in segment “n-2”**
6. Installation of precast panels
7. Top Slab transversal posttensioning and rebar fixing
8. Stressing of transversal PT in segment “n-2” & part of “n-1”
9. **50-100% Stressing of cable in segment “n-2”** ←
10. Casting of Segment n



Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow

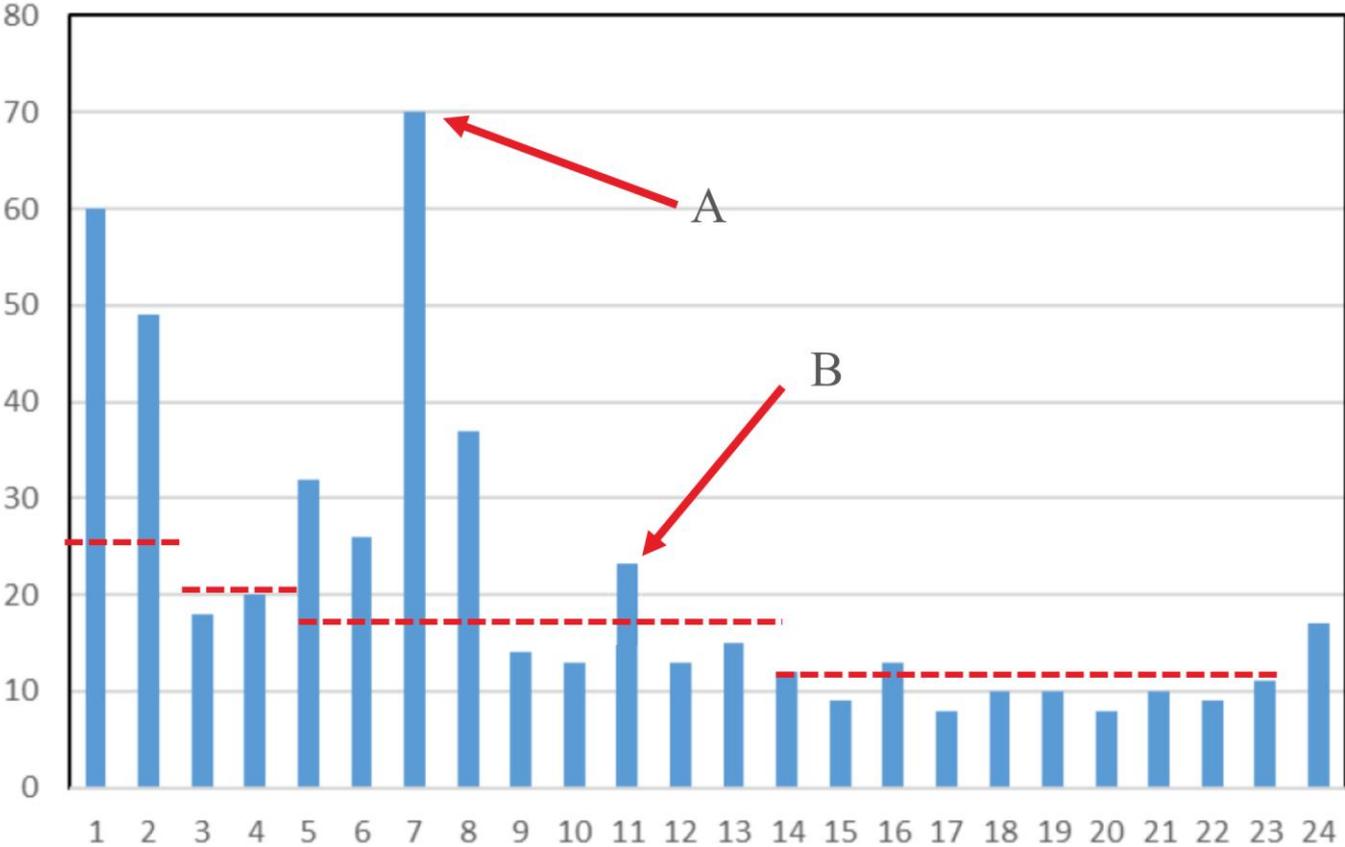


Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: *RFK over the River Barrow*

----- Programme
█ Real

Segment Construction time

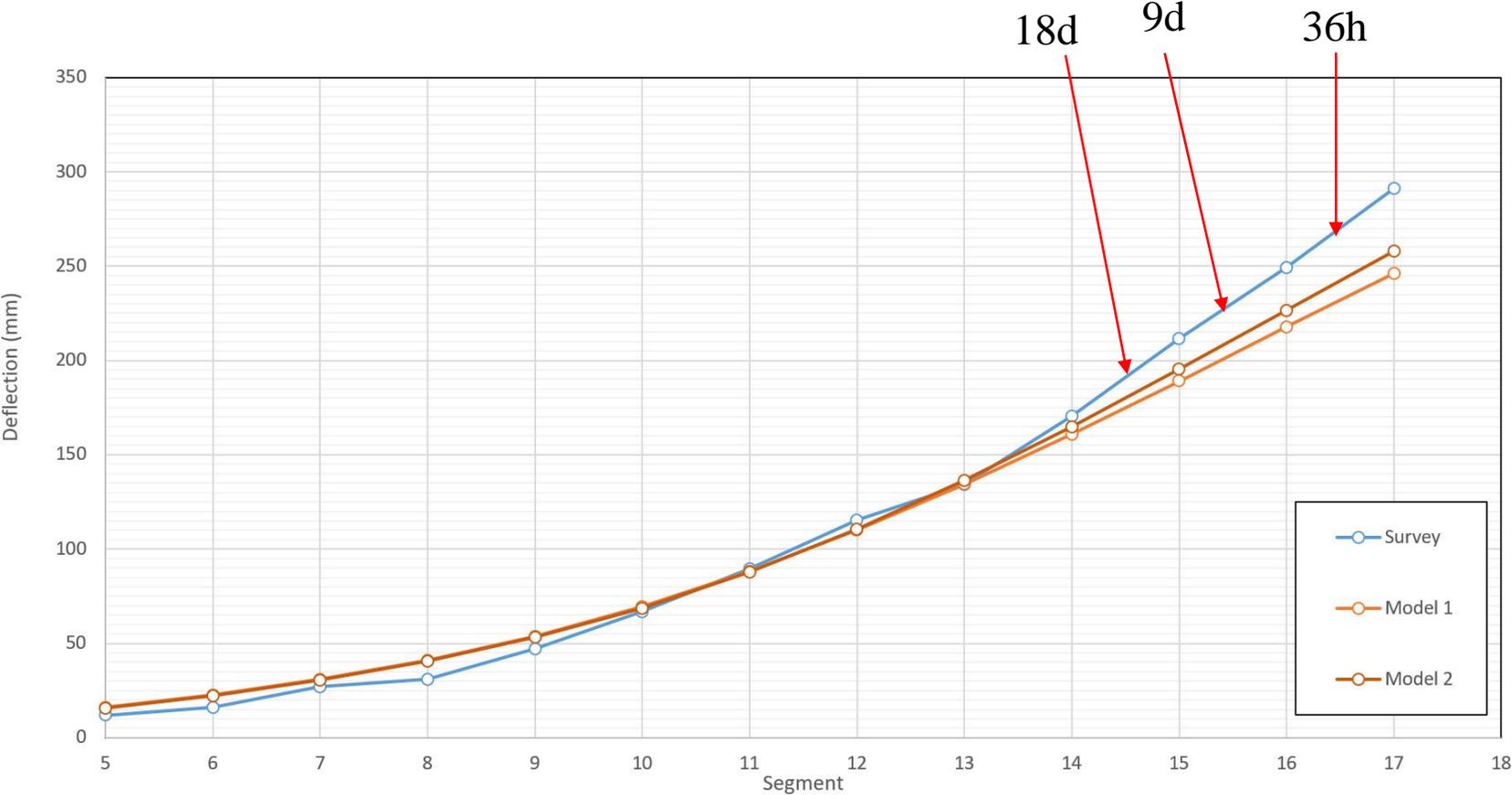


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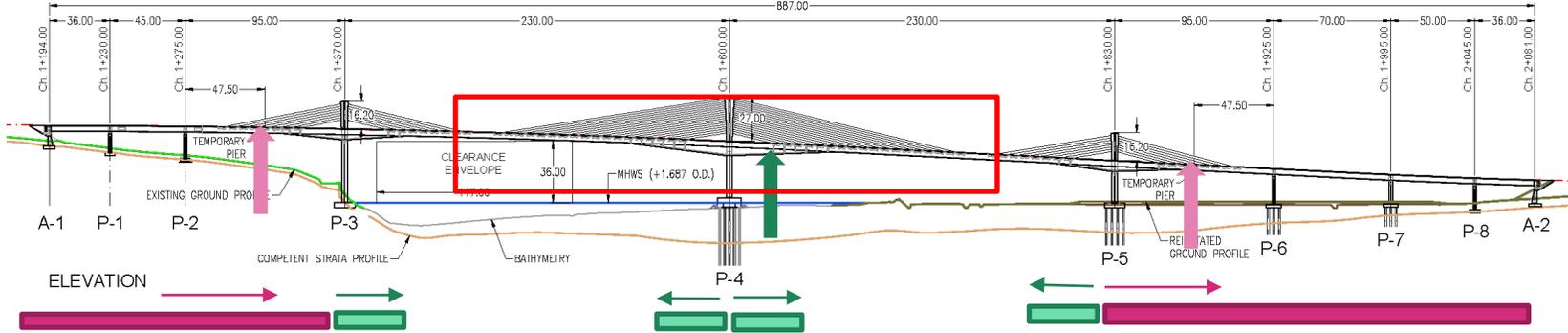


Deflections due to cable stressing (upwards). Cable 12



Design and Construction of Concrete Segmental Extradosed Bridges

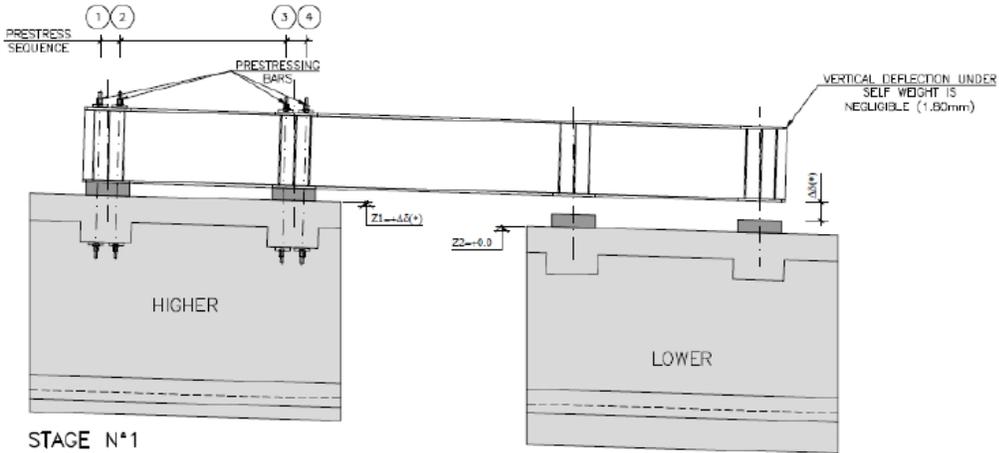
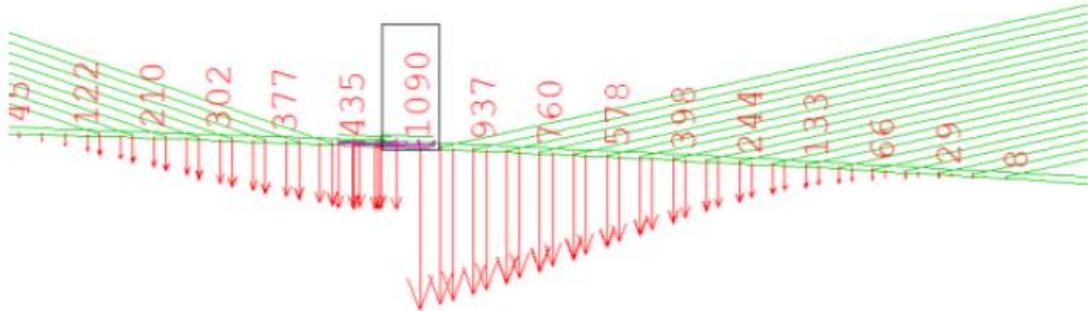
Case Study: RFK over the River Barrow



RFK over the River Barrow. Geometry Control

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



RFK over the River Barrow. Detailed design. Global behaviour

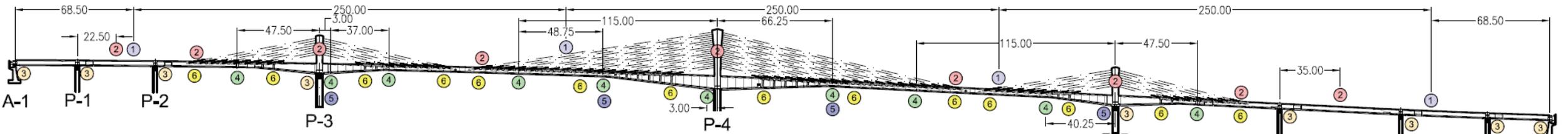
Case Study

Rose Fitzgerald Kennedy bridge over the river Barrow

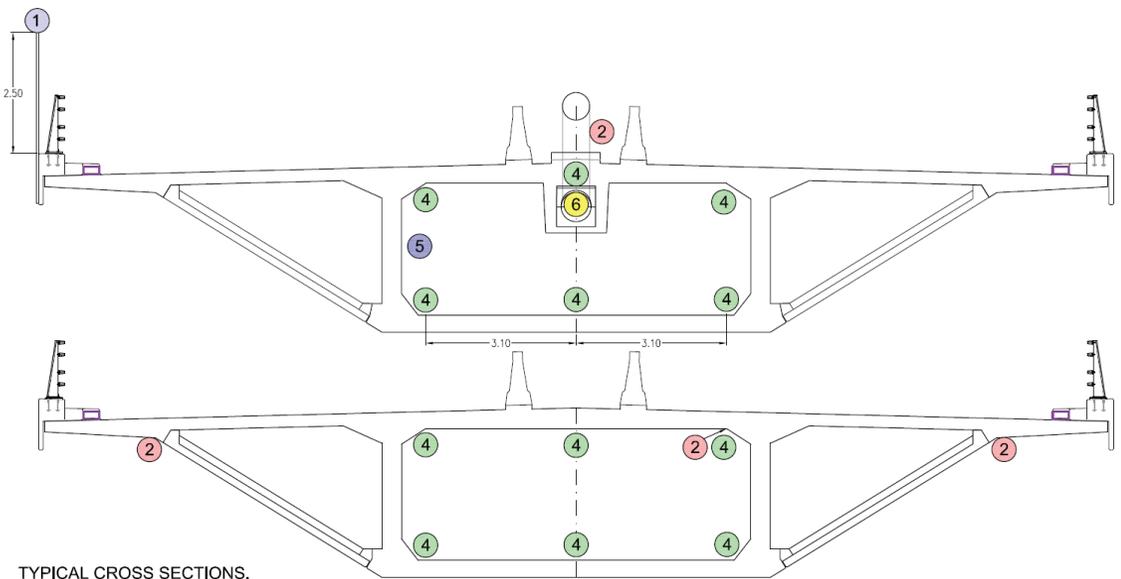


Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



LONGITUDINAL SECTION AT DECK CENTER LINE
SCALE 1:1500



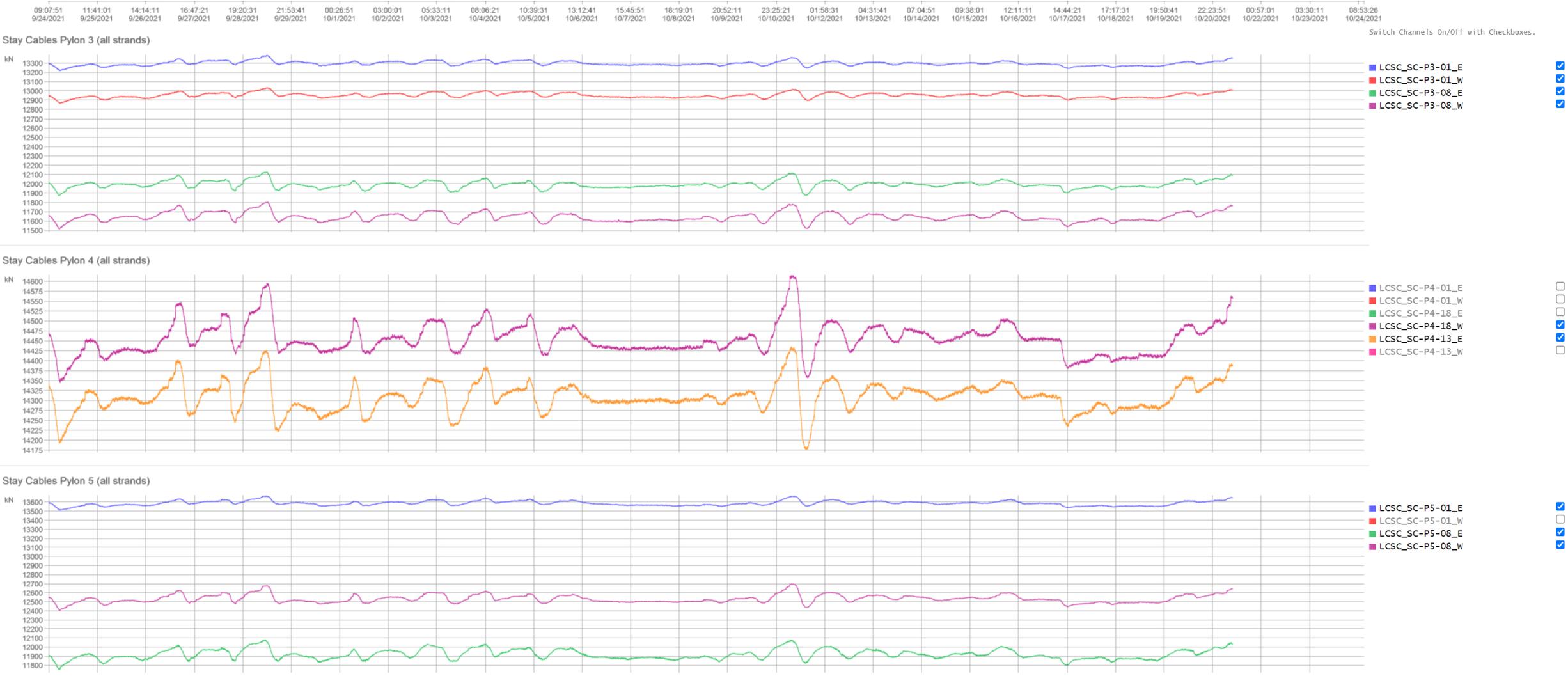
TYPICAL CROSS SECTIONS.
SCALE 1:50

LEGEND:

- 1 ANEMOMETER
- 2 TEMPERATURE SENSOR
- 3 LOAD INDICATOR AT BEARINGS
- 4 STAIN GAGES
- 5 INCLINOMETERS

Design and Construction of Concrete Segmental Extradosed Bridges

Case Study: RFK over the River Barrow



Case Study 2

Tawatinâ Bridge over the North Saskatchewan River



Case Study 2

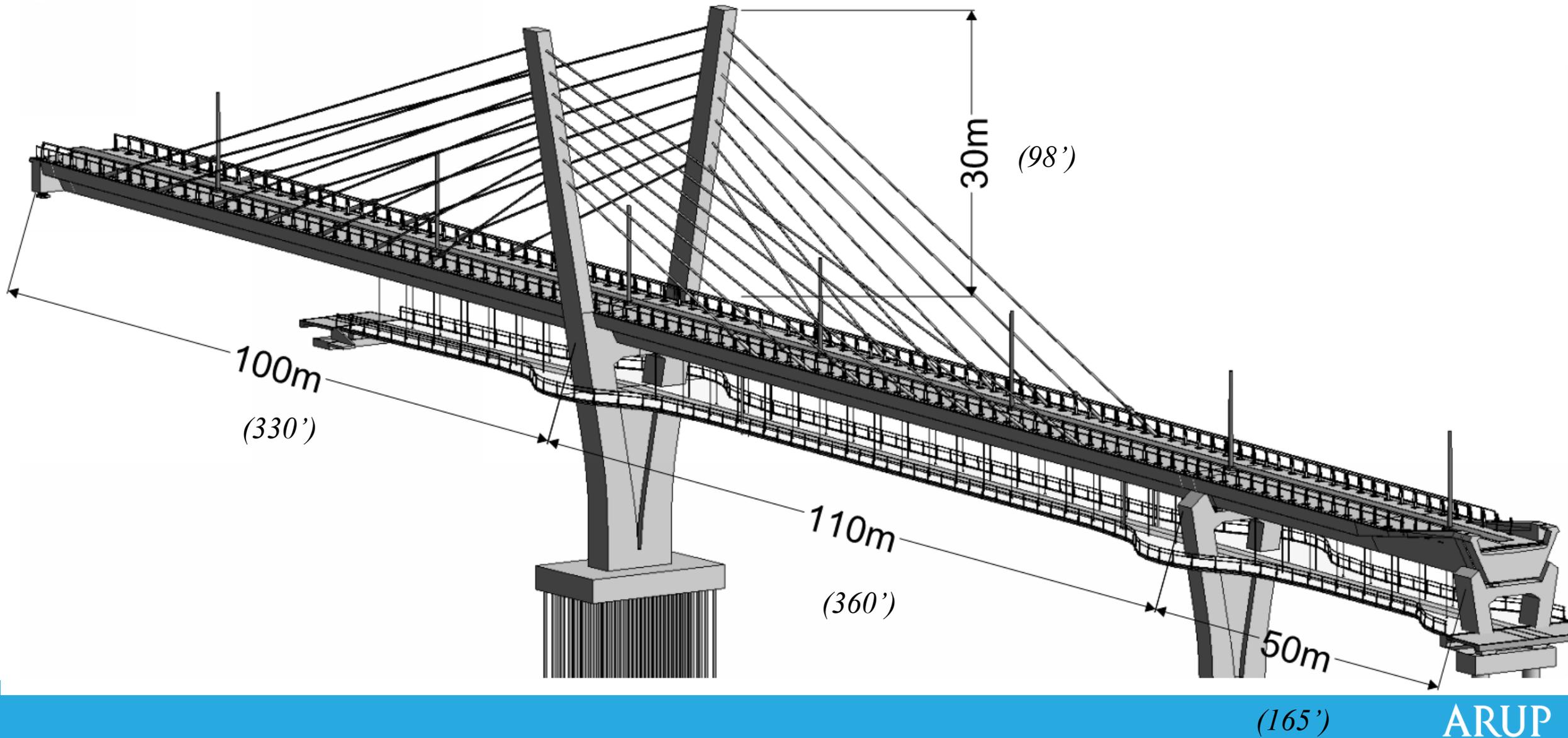
Tawatinâ Bridge over the North Saskatchewan River

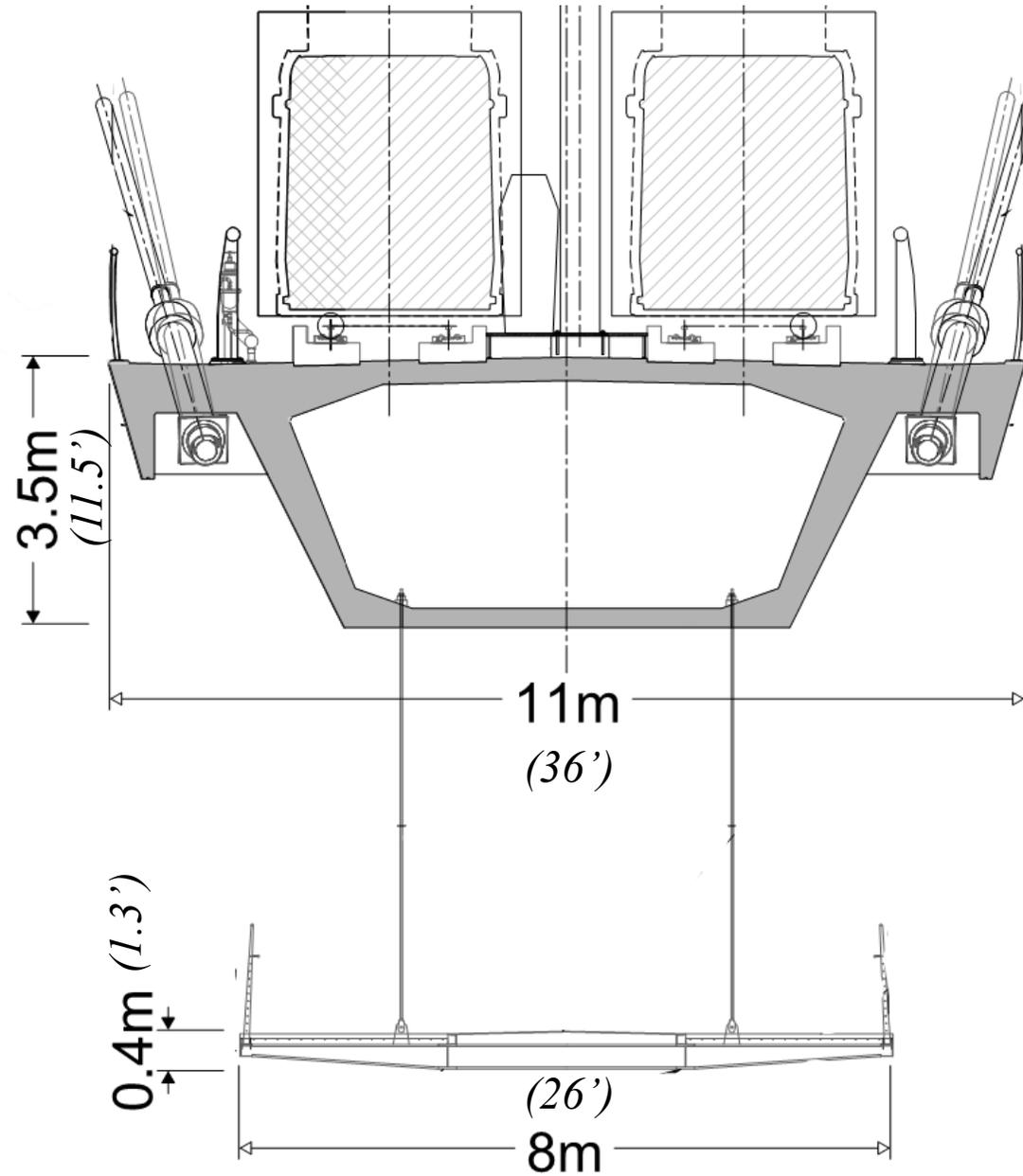


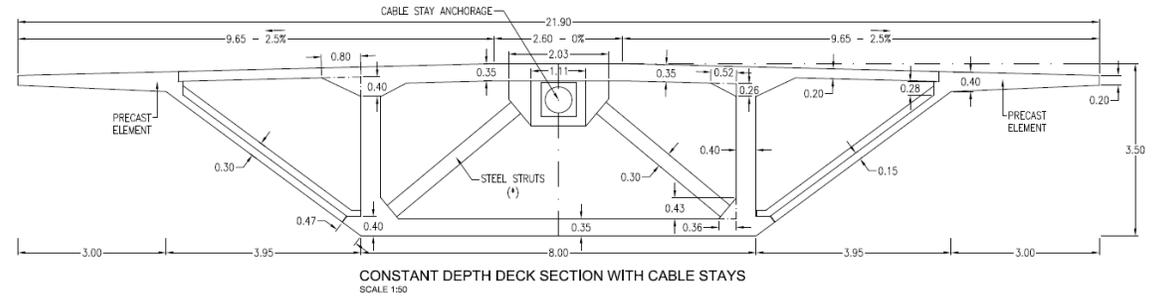
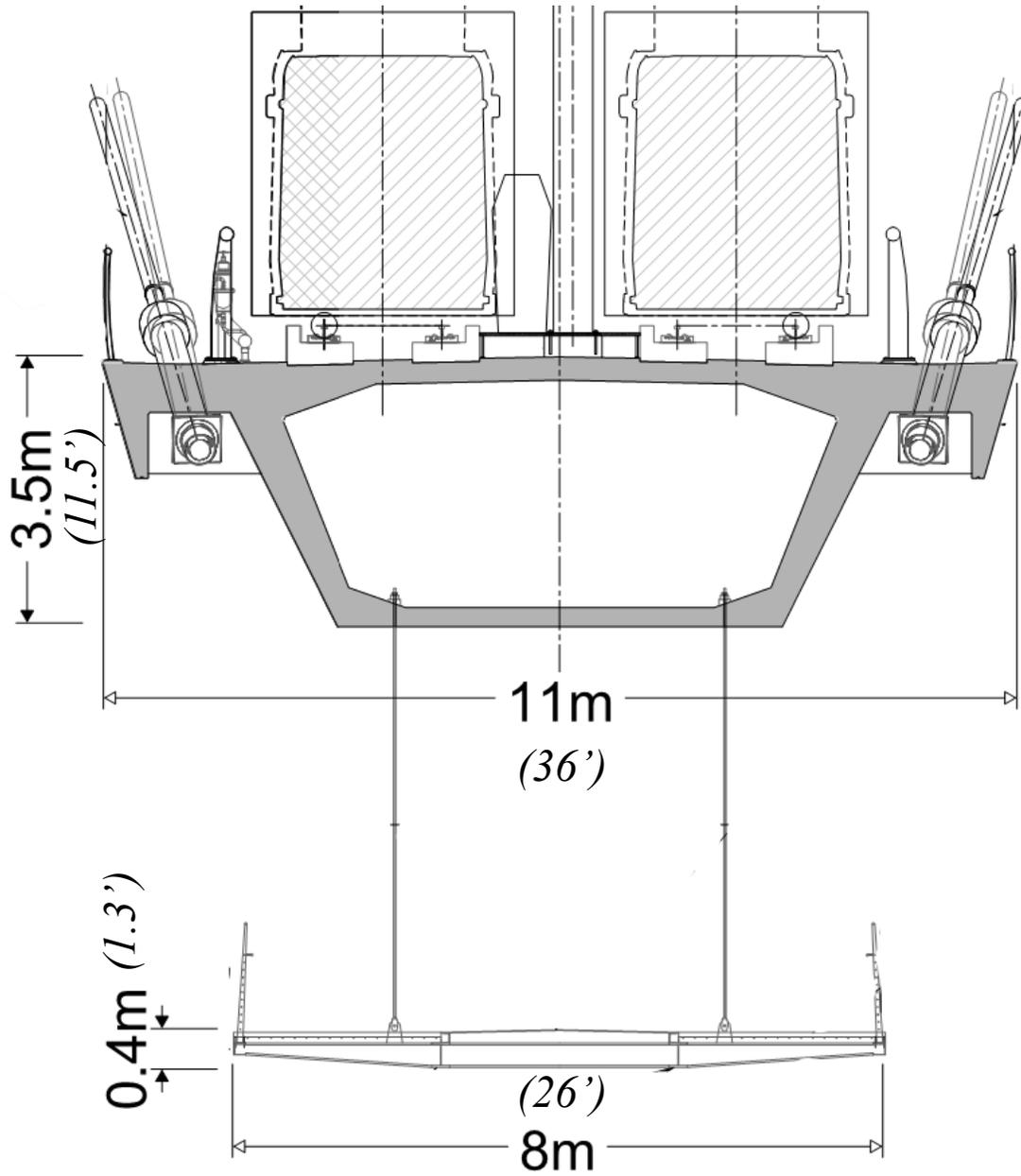
Introduction. Project History. Constraints and Value Engineering



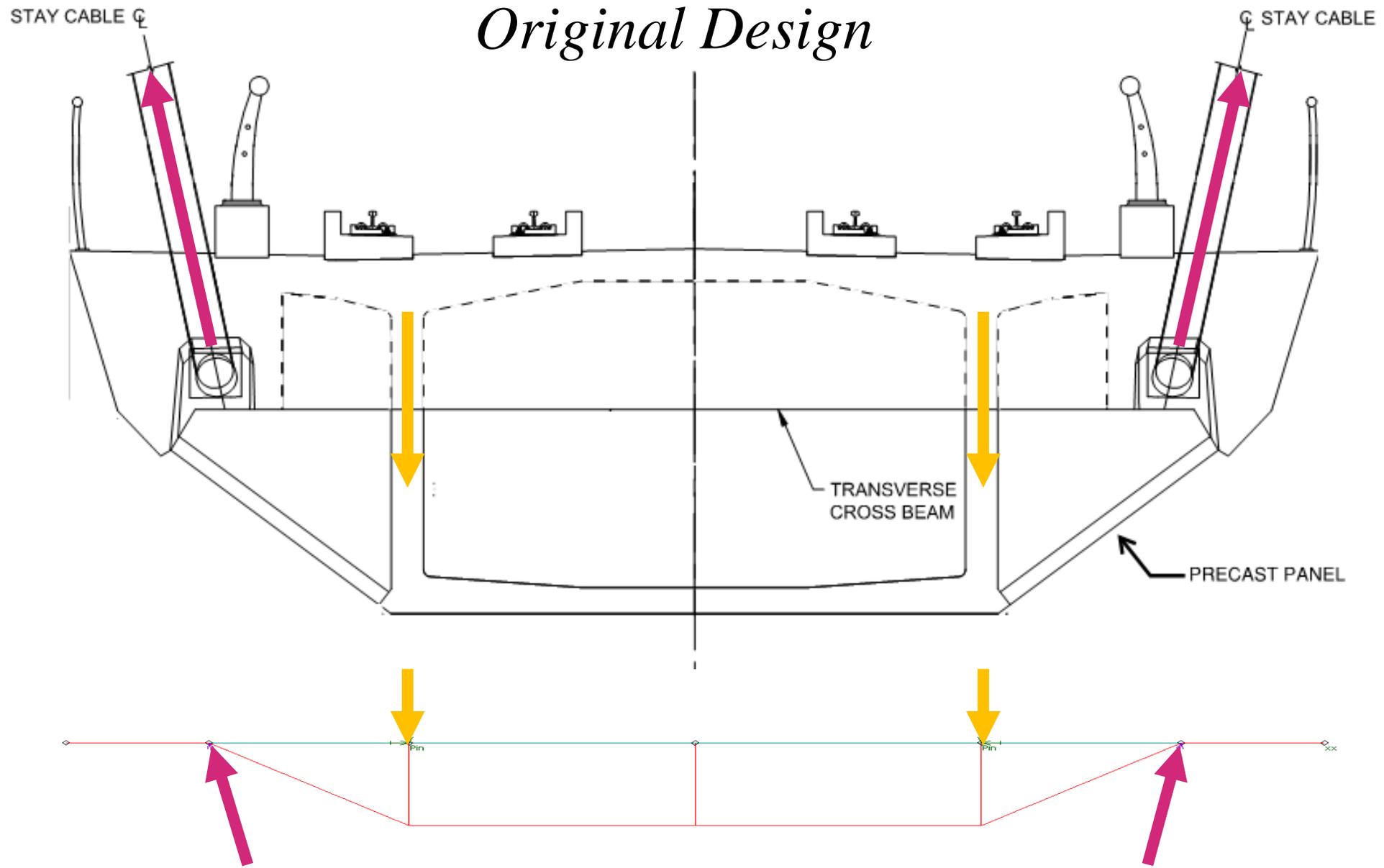




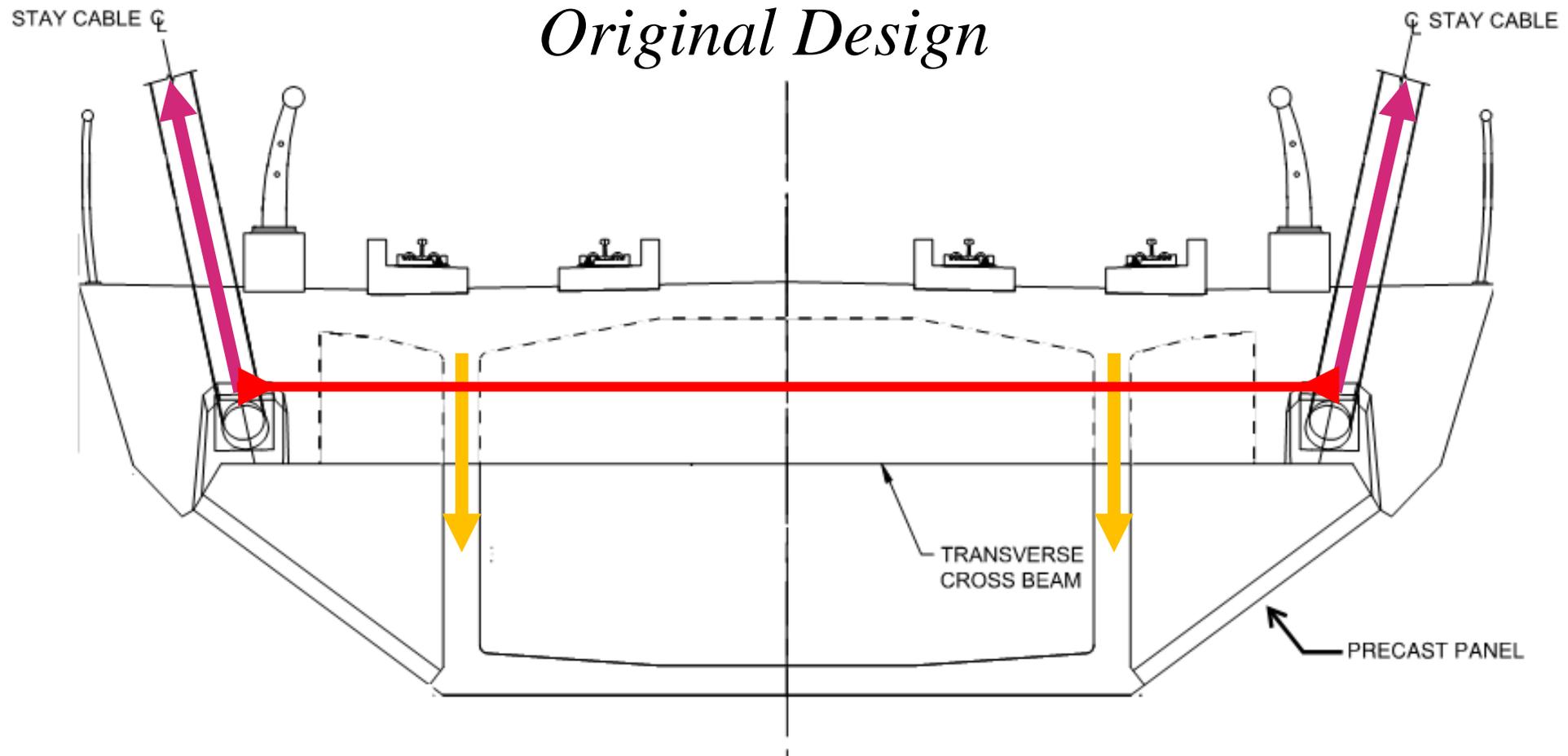




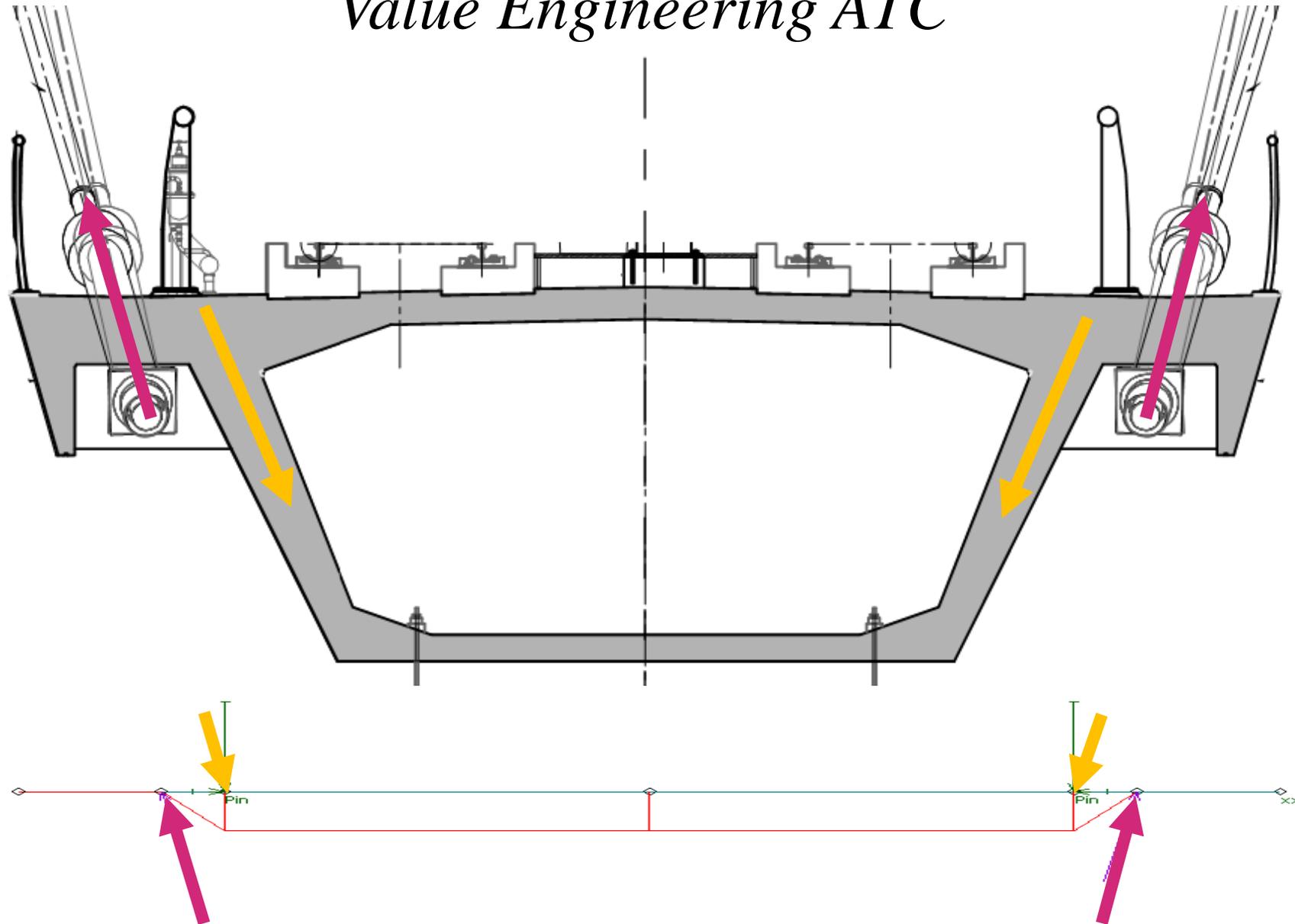
Original Design

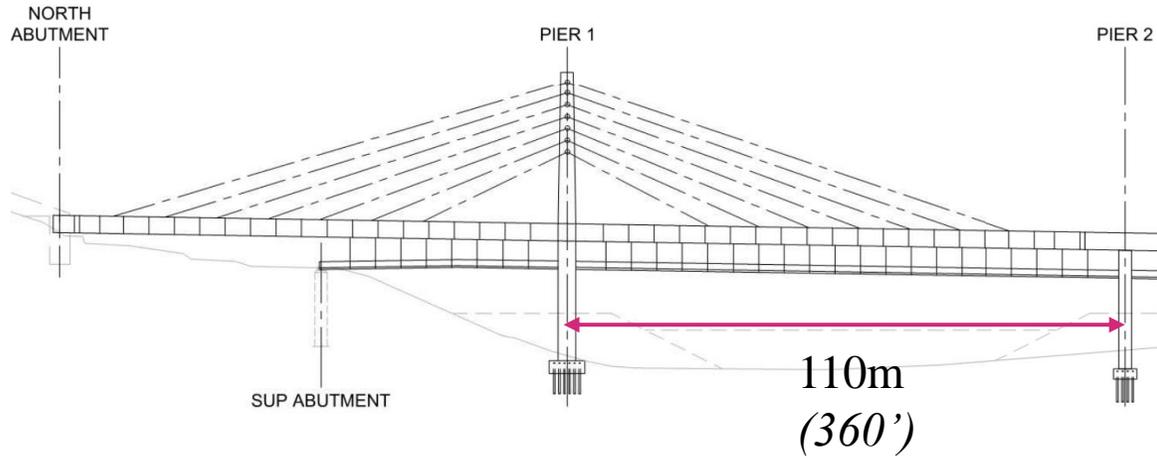


Original Design

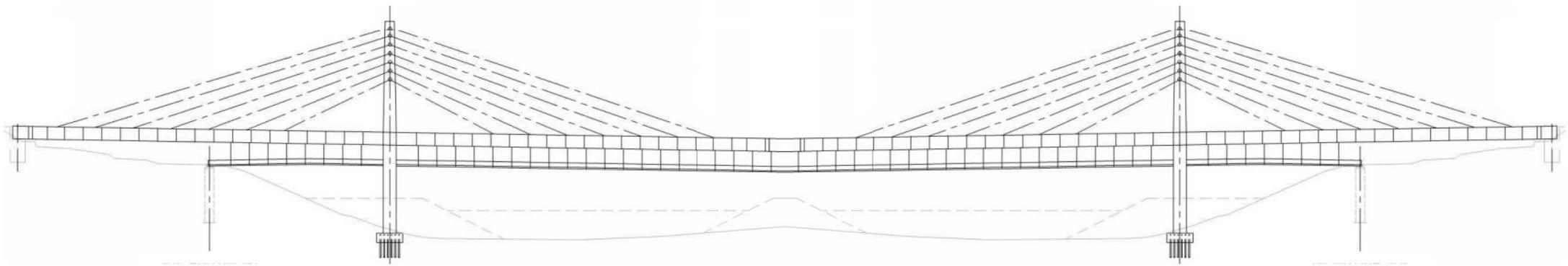


Value Engineering ATC





*Span Length –
110m or 220m?
(360' or 720')*



Case Study 2

Tawatinâ Bridge over the North Saskatchewan River



Detailed Design

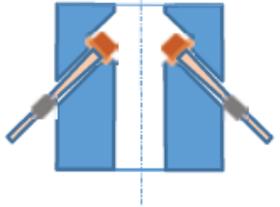
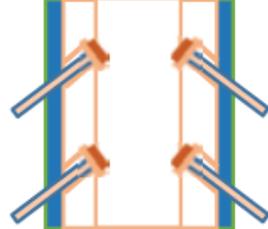
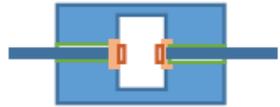
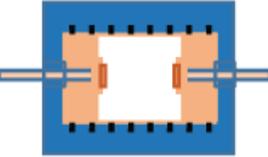
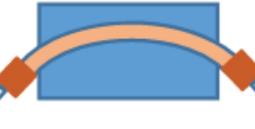
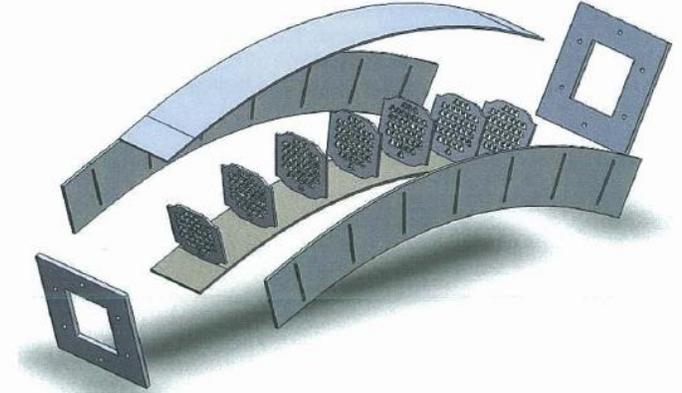
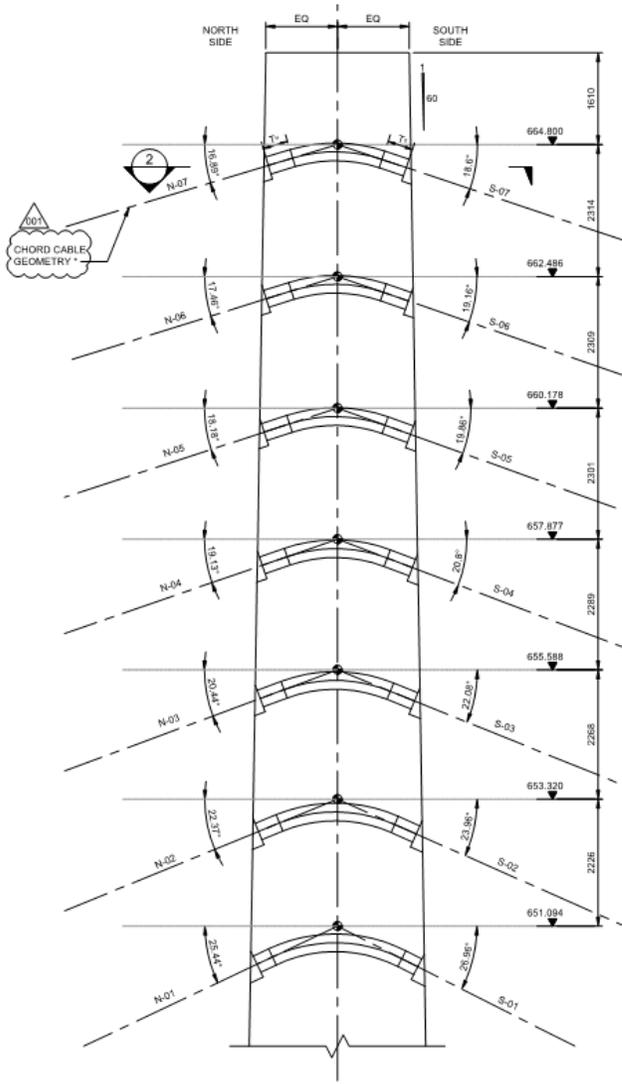
TYPE	A	B	C	D
cross section of pylon head	Concrete: 			
Elevation			<ul style="list-style-type: none"> • Laminated steel elements  • Cable element  • Anchorage  	
Plane view			 <p>Steel welded elements</p>  <p>Steel curve element connected to concrete</p>	
Comments	Cables anchored inside concrete pylon	Cables anchored inside composite element or in pylon head steel	Cable anchored to a cast-in steel element	Continuous cables running through saddle in concrete pylon

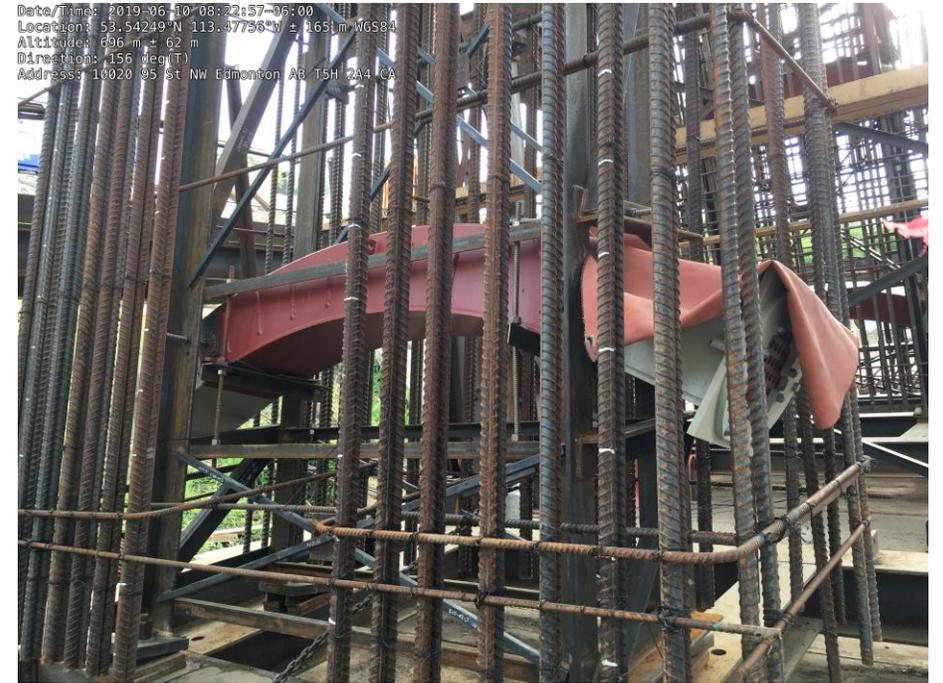
Table 5.1 Type of anchorages in pylon

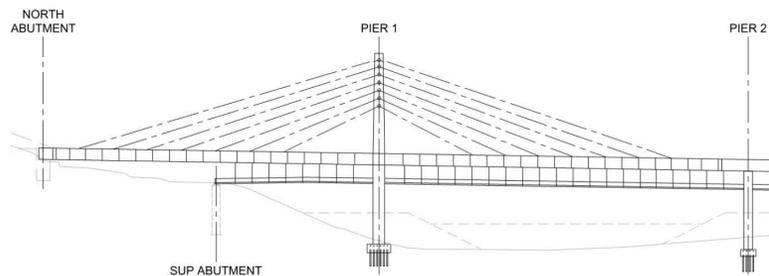
Salesforce Transit Center Bus Ramp Bridge





Date/Time: 2019-06-10 08:22:57-06:00
 Location: 53.54249°N 113.37756°W ± 1.65m WGS84
 Altitude: 696 m ± 62 m
 Direction: 156 deg(T)
 Address: 10020 95 St NW Edmonton AB T5H 2A4 CA





Cable ID	# Strands	Unfactored Live + Wind Stress / MUTS	ϕ
1 (Shortest)	39 (Size 43 anchorage)	0.049	0.70
2		0.046	0.71
3		0.040	0.72
4		0.033	0.73
5		0.024	0.75
6		0.020	0.75
7 (Longest)		0.021	0.75

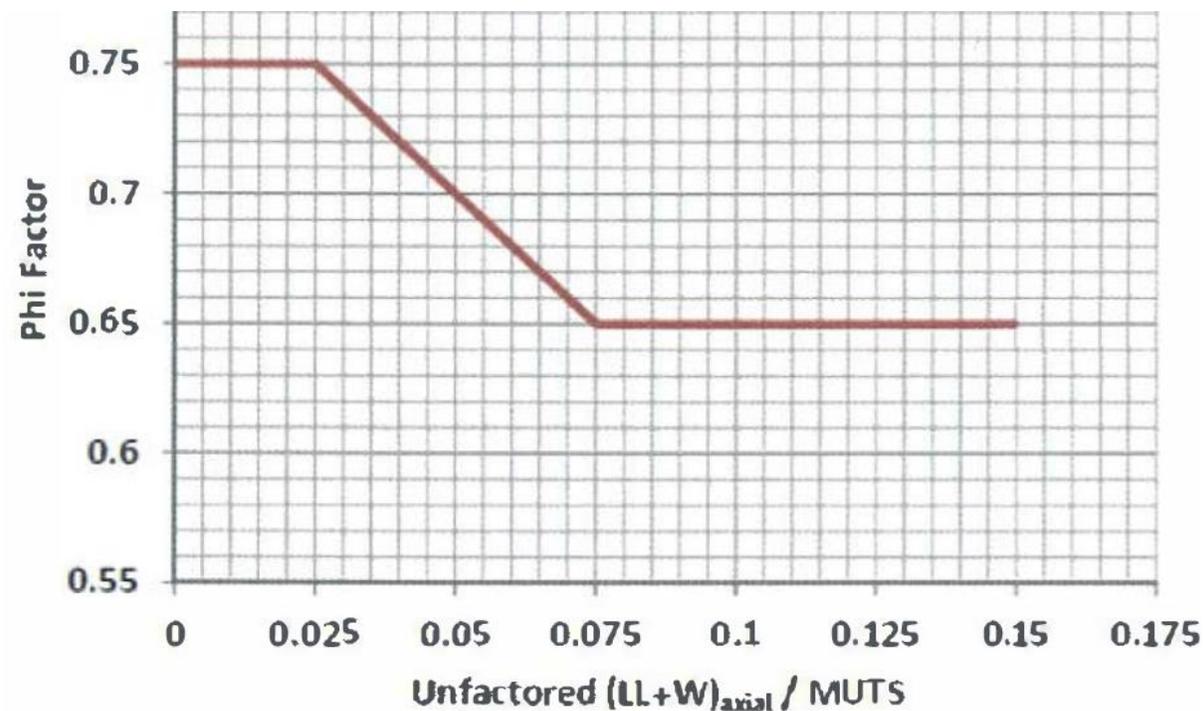
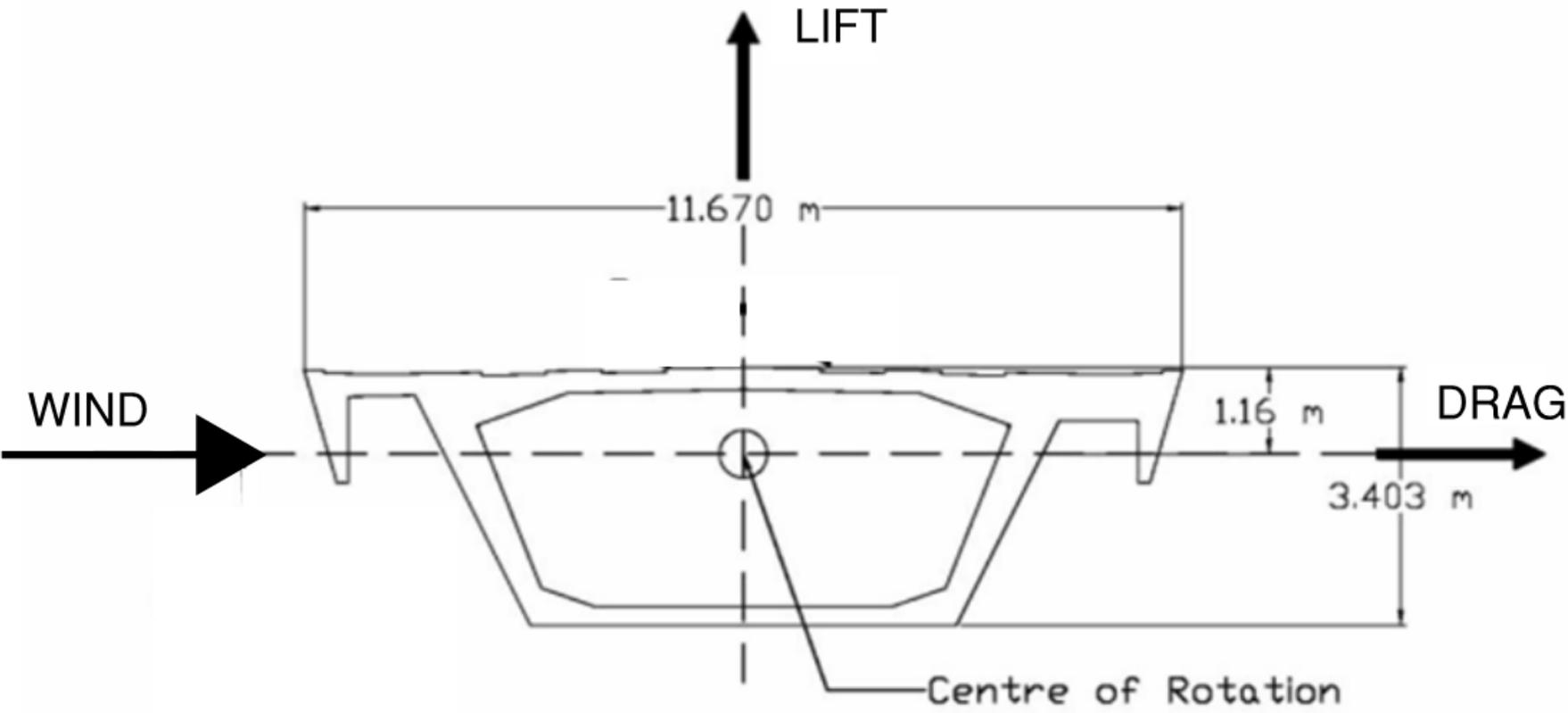


Fig. 5.1—Strength resistance factors ϕ .

5.12.5—Segmental Concrete Bridges

5.12.5.3.2—*Construction Loads*

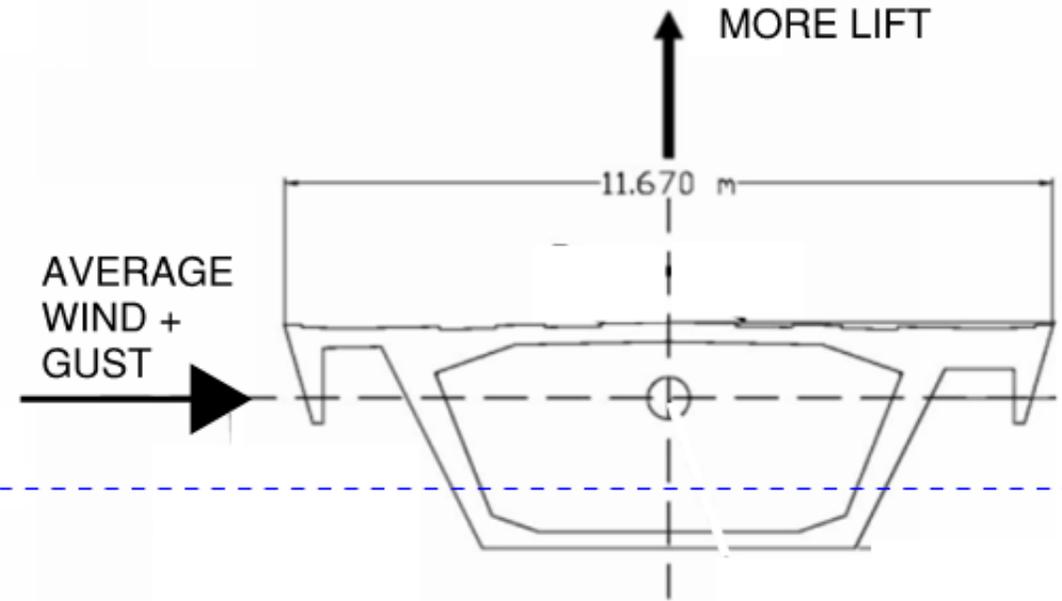
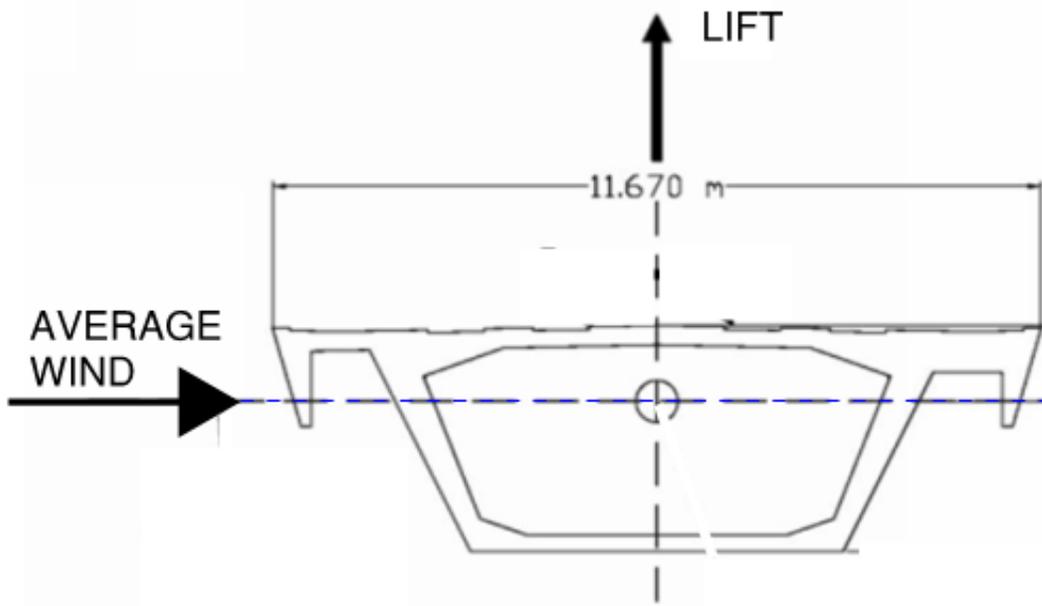
WUP = wind uplift on cantilever: 0.005 ksf of deck area for balanced cantilever construction applied to one side only, unless an analysis of site conditions or structure configuration indicates otherwise (ksf)

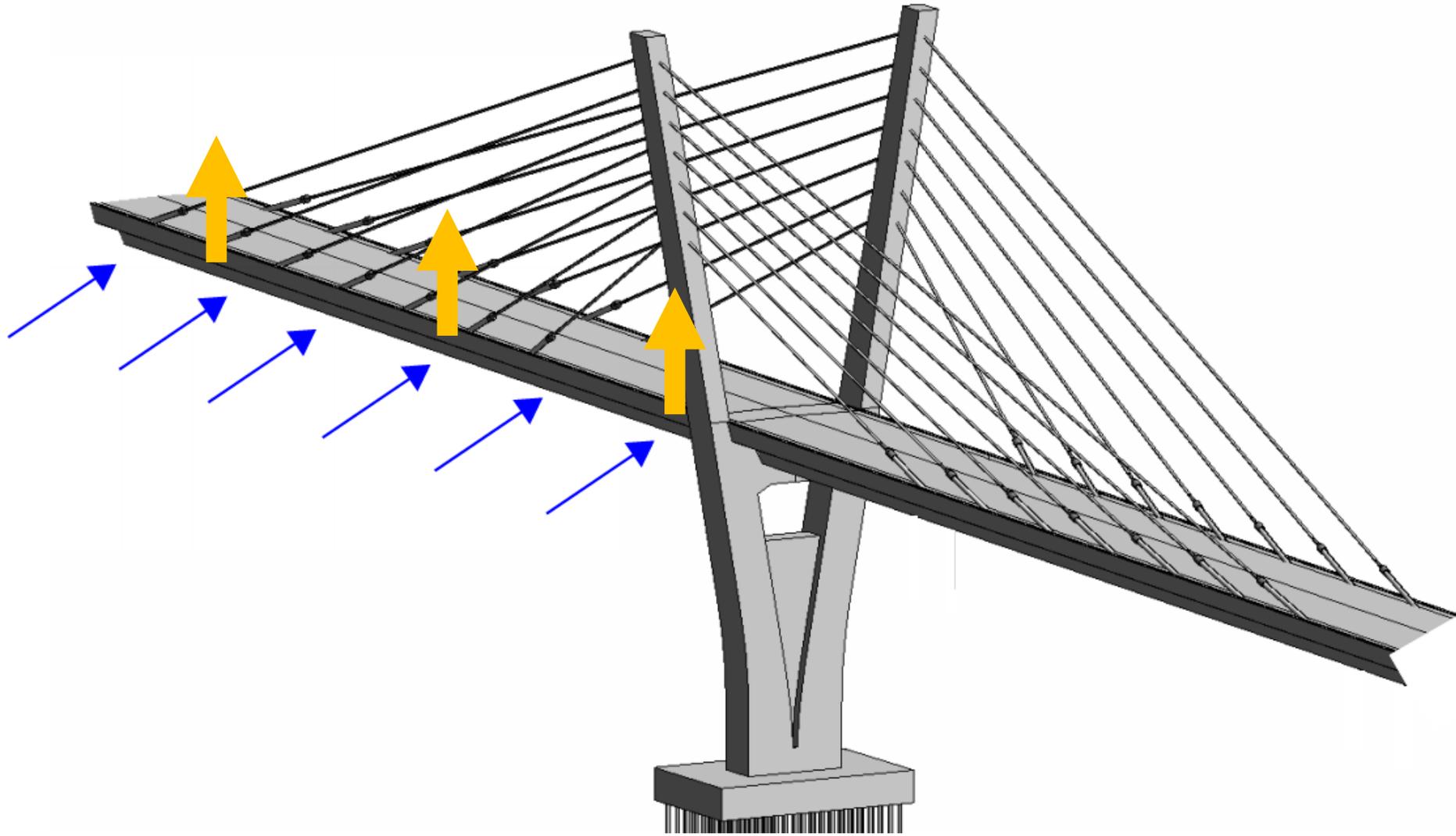


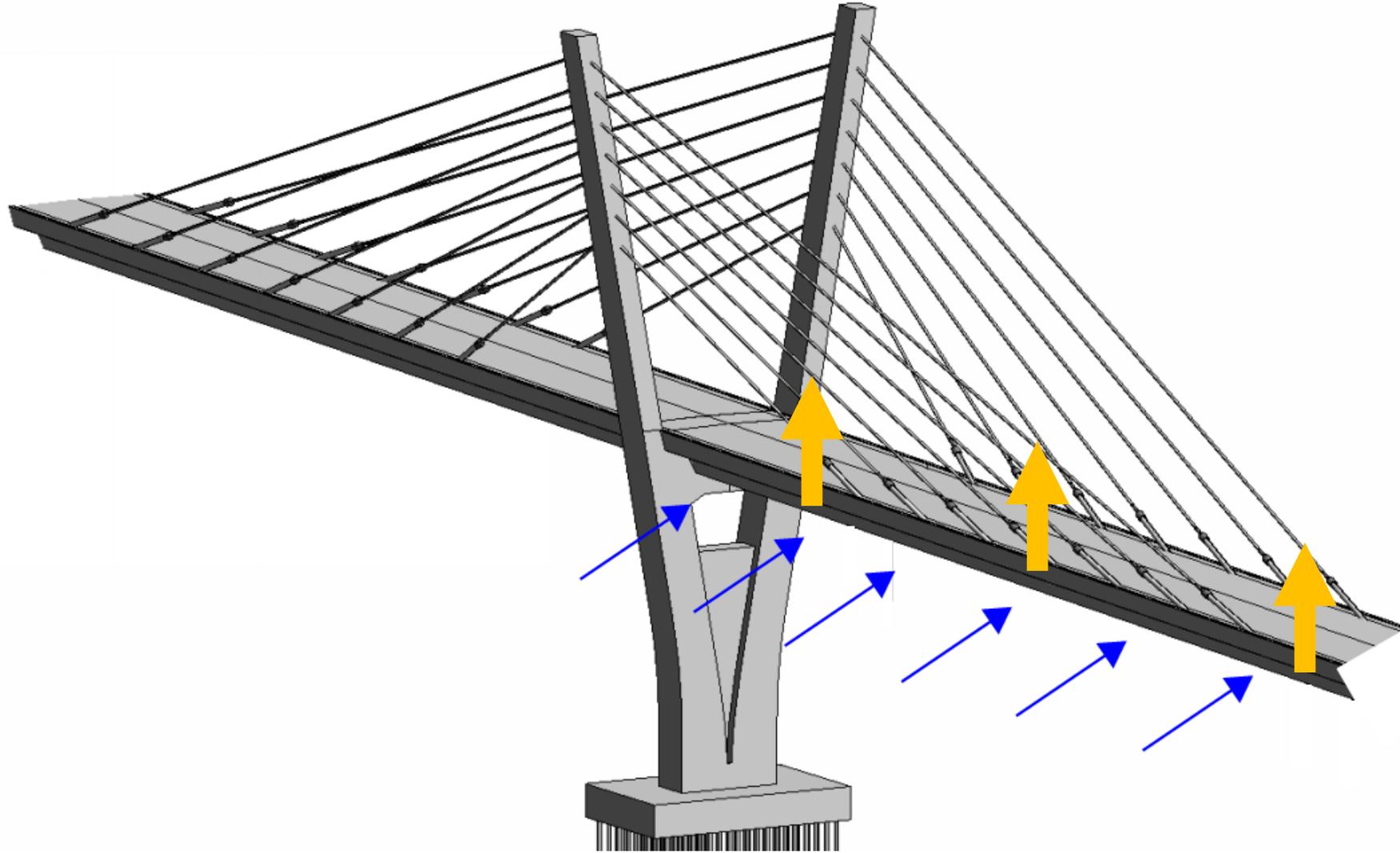
Aero-coefficients

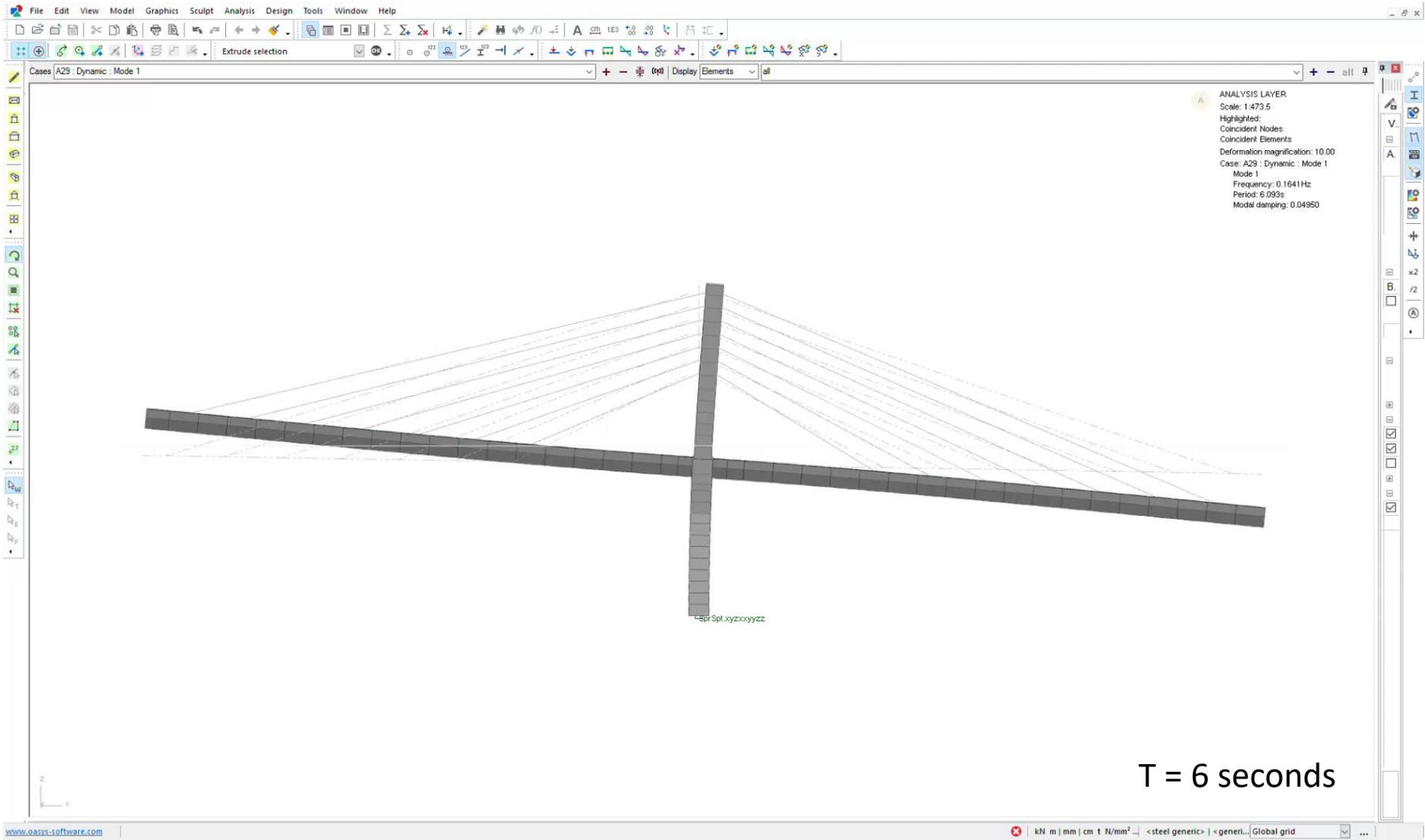
Drag = 0.346

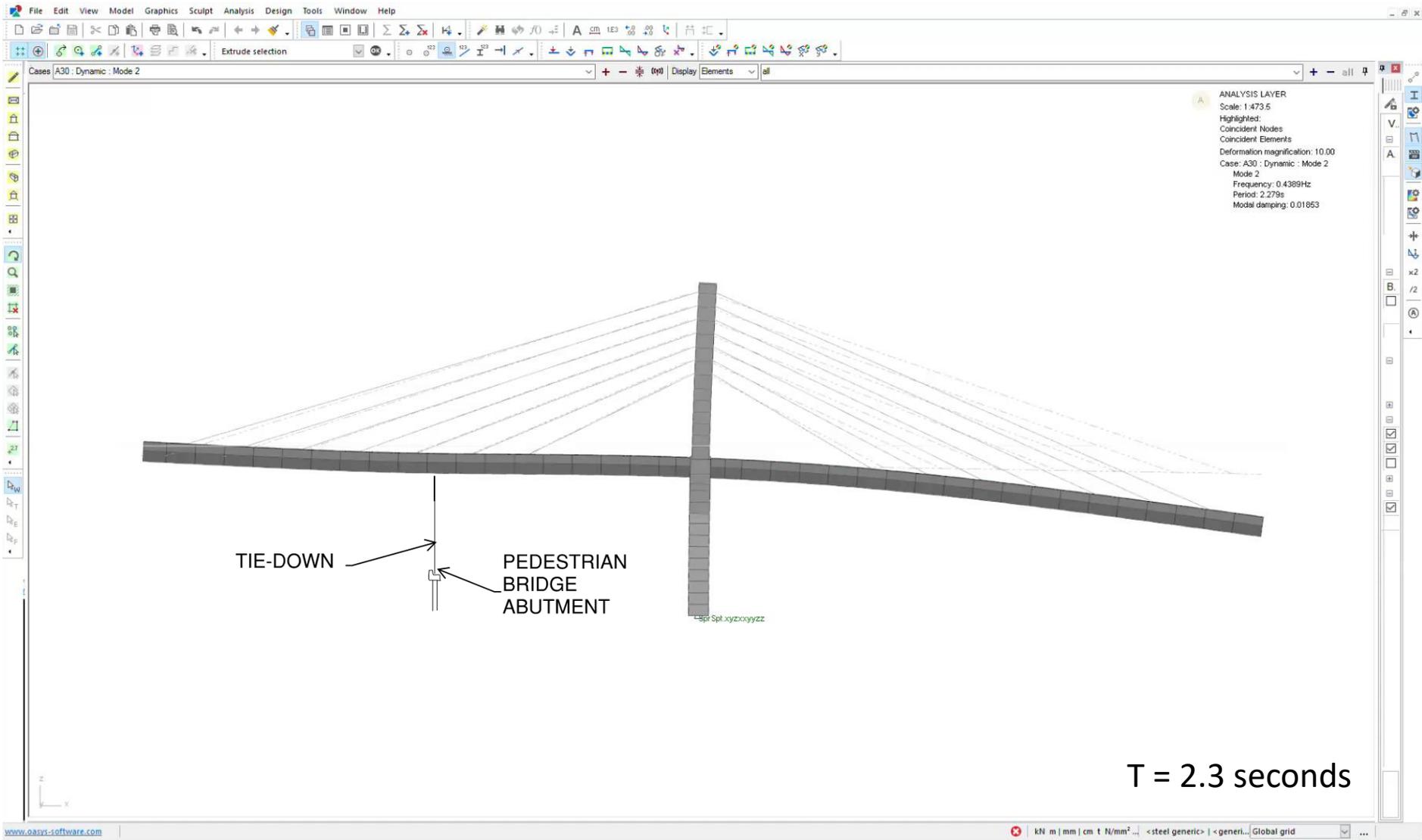
Lift = 0.616

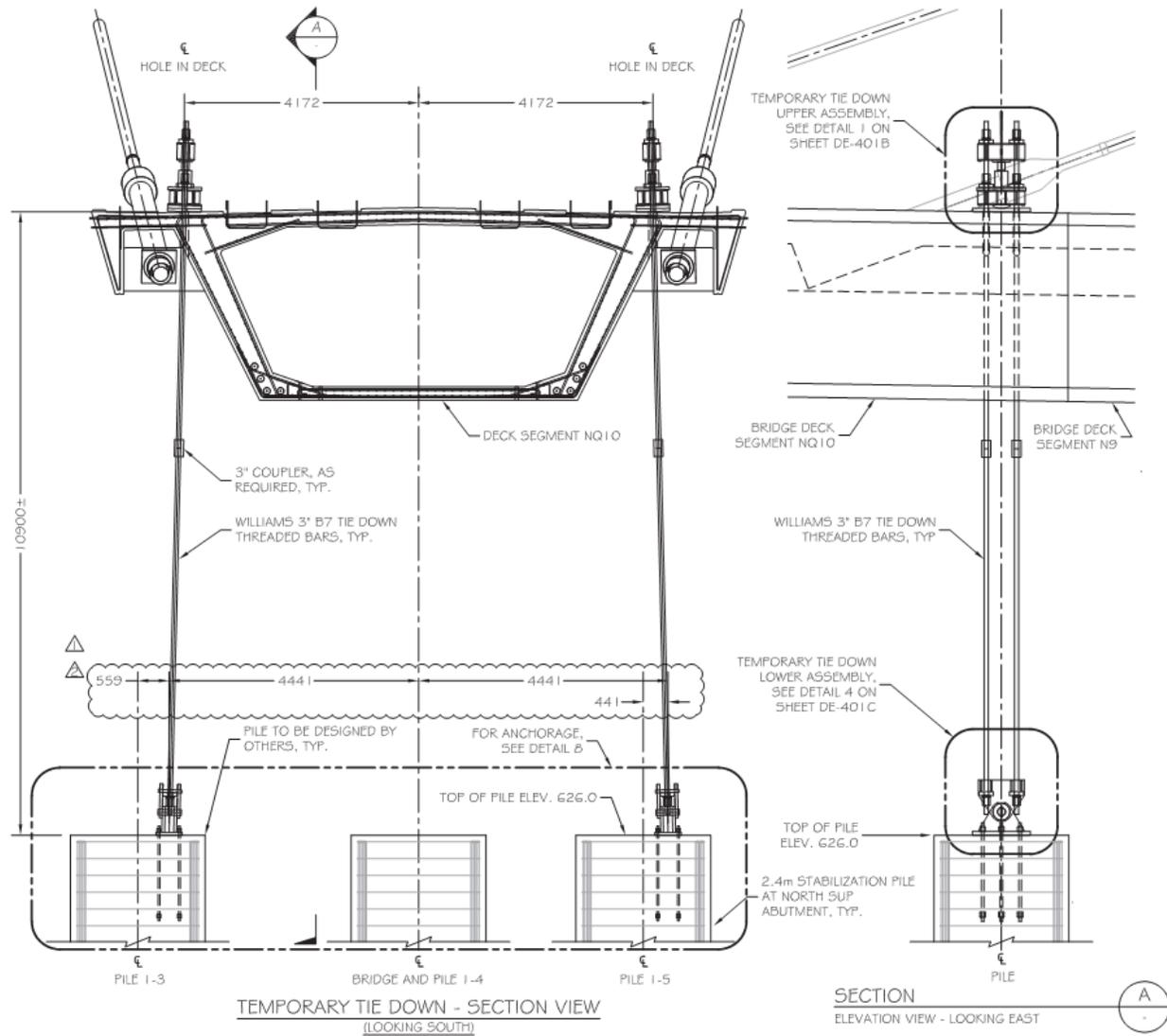








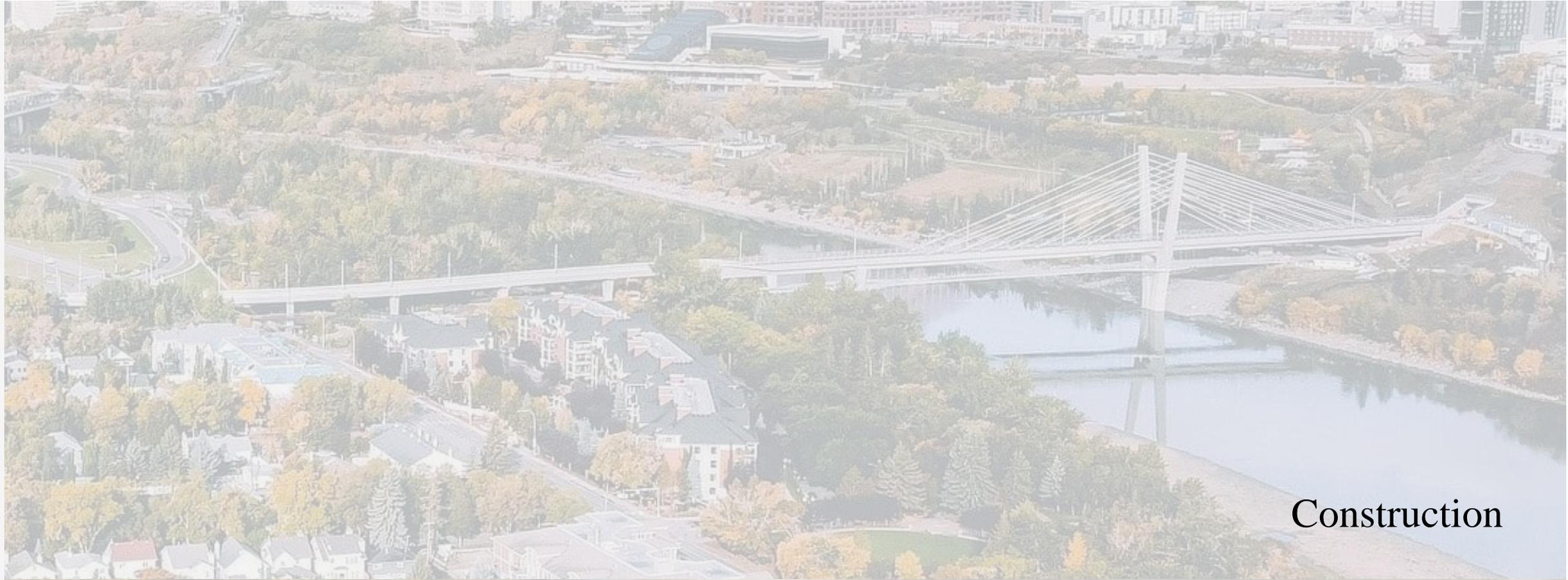




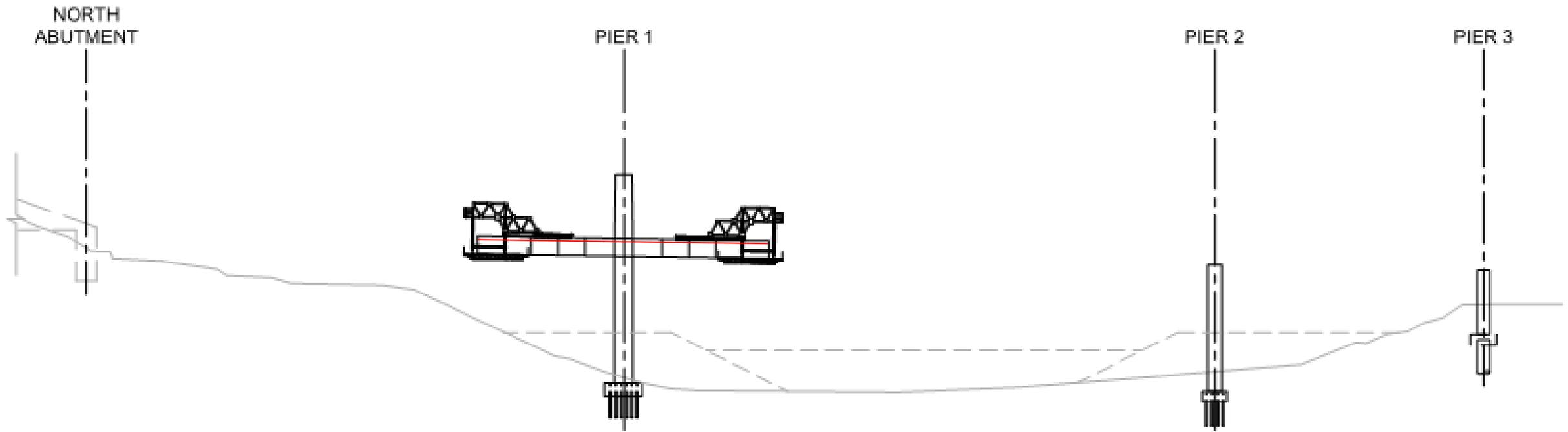


Case Study 2

Tawatinâ Bridge over the North Saskatchewan River

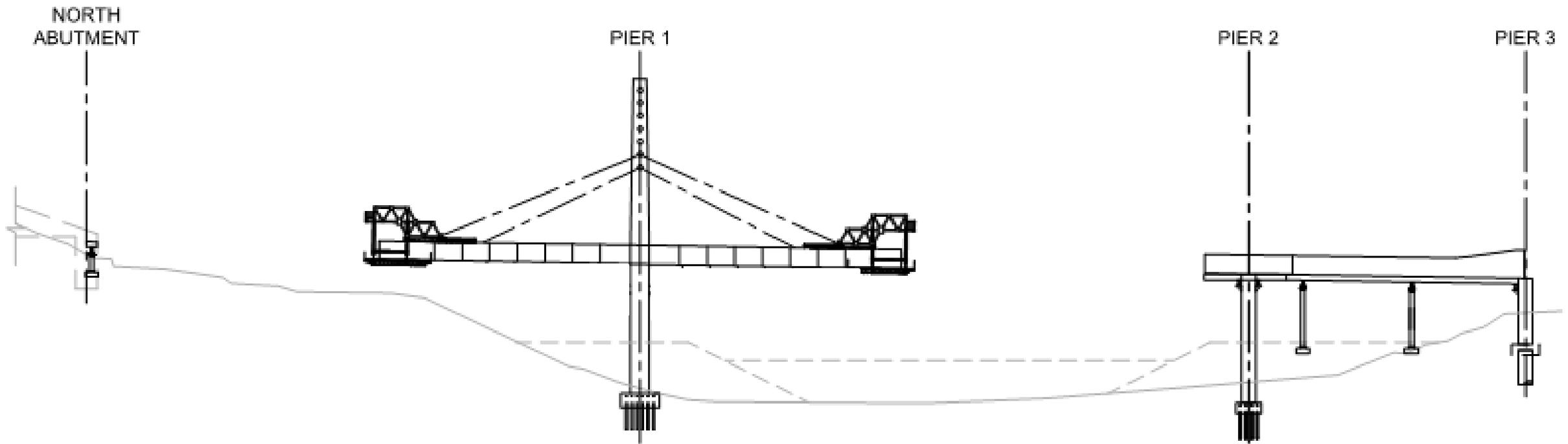


Construction

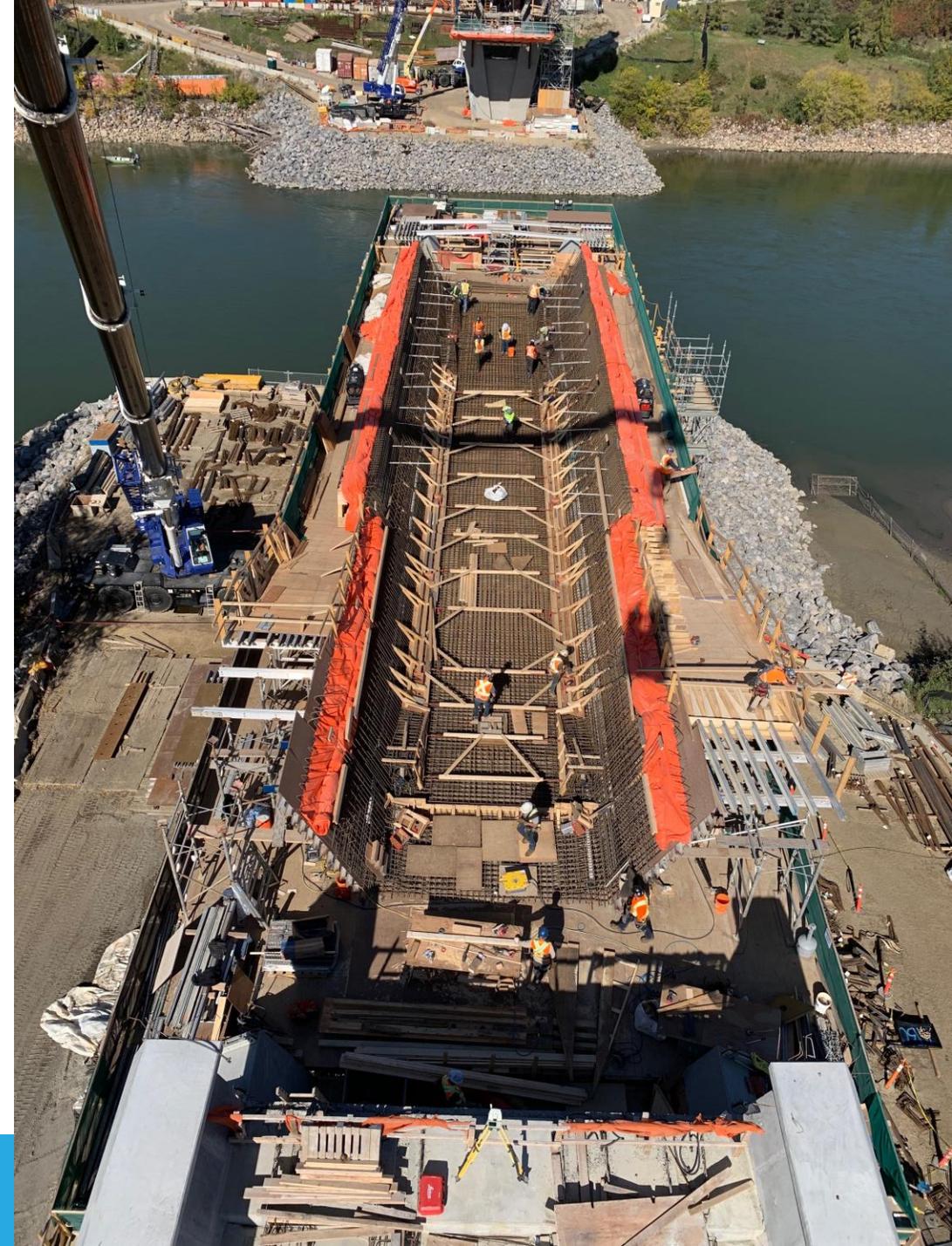


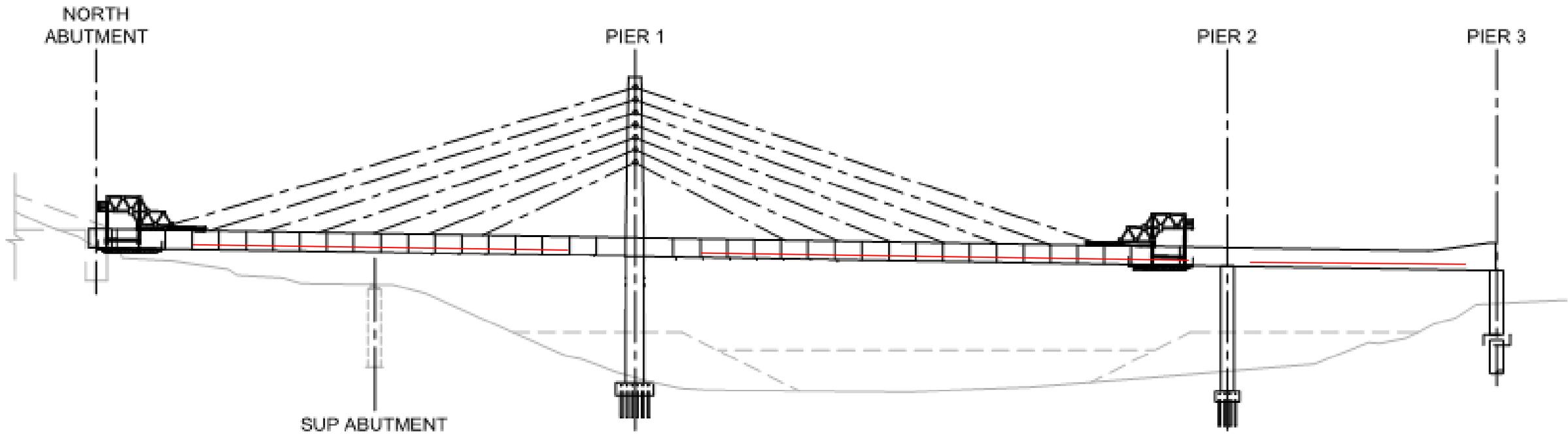








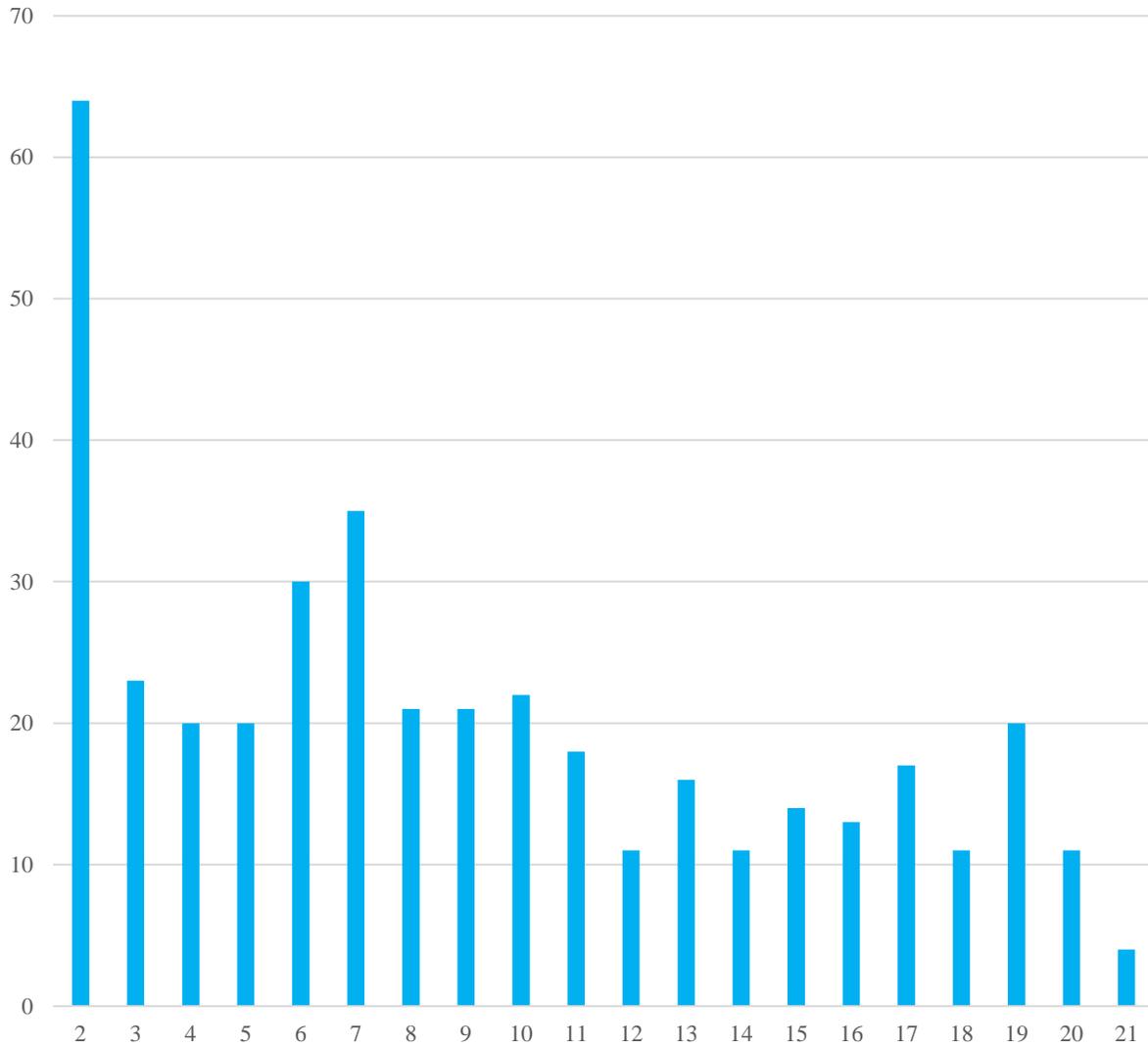








Segment Construction Time (for a pair of segments)



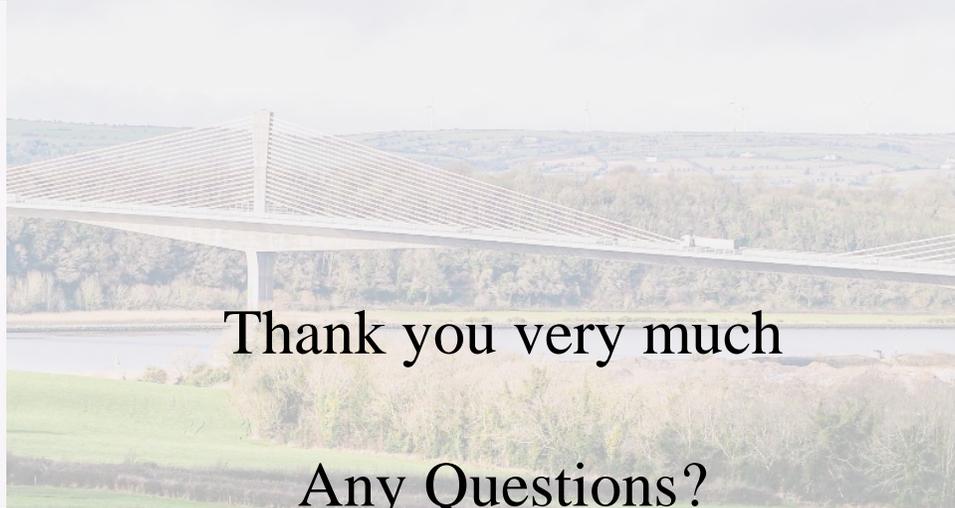


Conclusion

- Extradosed bridges are an intermediary between girder and cable stayed bridges
- Useful in the span range between 300' to 800' (between girder and cable stayed)
- Generally more expensive than girder bridges but can be competitive for some projects
- Cables have a smaller live load stress range allowing for higher phi factor
- Definition of cross section and position of cables in the deck should be chosen carefully
- Shorter, smaller and simpler pylons can be built using saddles
- Extradosed bridges are typically longer span bridges that require particular attention to wind effects and geometry control during construction



Marcos.Sanchez@arup.com



Thank you very much

Any Questions?



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Ill be at ASBI 2021 in Tucson